

STIC Search Report Biotech-Chem Library

STIC Database Tracking Number: 133400

TO: Shailendra Kumar Location: 5c03 / 5c18

Wednesday, September 29, 2004

Art Unit: 1621 Phone: 272-0640

Serial Number: 10 / 652104

From: Jan Delaval

Location: Biotech-Chem Library

Rem 1A51

Phone: 272-2504

jan.delaval@uspto.gov

Search Notes		The second secon	
	<i>)</i>		
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Scientific and Technical Information Center

- A process to produce N-vinylformamide including the steps of: reacting hydroxyethyl formamide with a reactant including at least one cyclic anhydride group to form an ester, and dissociating the ester to synthesize N-vinylformamide and a compound including at least one diacid group.
- 2. The process of Claim 1 wherein the reactant including at least one cyclic anhydride group is succinic anhydride, maleic anhydride, phthalic anhydride, a polymer including at least one cyclic anhydride group, or a solid support to which at least one cyclic anhydride group is covalently tethered.
- 3. A process of claim 1 wherein the cyclic anhydride is regenerated from a diacid formed in the synthesis of the ester by dehydrating the diacid.
 - 4. The process of claim 1 where NVF is used as a solvent.
 - 5. The process of claim 1 where toluene or acetaldehyde is used as a solvent.
- 6. The process of claim 2 wherein a polymer including at least one cyclic anhydride group is used.
- 7. The process of claim 6 further including the step of regenerating the polymer including at least one cyclic anhydride group by heating the polymeric material containing at least one diacid group to a temperature sufficiently high to dehydrate diacid groups.
- 8. The process of claim 7 wherein the temperature used to dehydrate diacid groups is higher than a temperature use to dissociate the ester by heat.
 - 9. The process of claim 6 where NVF is used as a solvent.
 - 10. The process of claim 6 where toluene or acetaldehyde is used as a solvent.

Jan 9

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=> d his
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(FILE 'HOME' ENTERED AT 06:02:47 ON 29 SEP 2004)
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L1
                E BECKMAN E/AU
            257 S E3, E6, E12-E18
L2
                E CHAPMAN T/AU
             69 S E3, E12, E47, E48
L3
                E FAVERO C/AU
              7 S E3, E5-E7
L4
                E CAPELLI C/AU
             27 S E3, E5, E6
L5
                E SWIFT H/AU
            185 S E3, E7, E12-E15
L6
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^{18}
            523 S 13162-05-5/CRN
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L10
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            804 S L12, L13
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              5 S L2-L6 AND L14
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                SEL RN L1
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L16
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L18
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              1 S 102904-85-8
L21
              2 S L20, L21
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                SEL RN
L23
              8 S E14-E15/CRN
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L24
              3 S 9011-16-9 OR 145314-10-9 OR 9011-13-6
L25
          23203 S 108-31-6/CRN
L26
           381 S L26 AND 107-25-5/CRN
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L29
             5 S L29 AND 2/NC
L30
            375 S L29 NOT L30
L31
            88 S L31 AND SALT
L32
            79 S L32 AND 1/NR
1.33
           169 S L31 AND 1/NR NOT L32
L34
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L35
           1869 S L35 AND 2/NR
L36
            29 S L36 AND 2/NC
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              1 S TOLUENE/CN
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             10 S L14 AND L24
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L49
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L50
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L51
                E E37+ALL
             16 S L14 AND E2+NT
L52
             32 S L14 AND (L41 OR ACETALDEHYDE)
L53
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L54
            155 S L14 AND (L42 OR FORMAMIDE)
L55
             21 S L14 AND L43
L56
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L59
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L60
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L61
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L63
             45 S L60, L61 AND L46-L58
L64
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L65
             11 S L64 AND L65
L66
             18 S L65, L66
L67
L68
             69 S L64, L60, L61 NOT L67
             18 S L68 AND VINYLFORMAMIDE/TI
L69
L70
             51 S L68 NOT L69
             17 S L70 AND (FLUIDIZED BED OR AMINE FUNCTIONAL OR CONTIN? DISTILL
L71
                SEL DN AN 2 4 5 9 16
              5 S L71 AND E1-E15
L72
                SEL DN AN L69 11
              1 S L69 AND E16-E18
L73
                SEL DN AN L67 3 9 11 12 13 16 18
              7 S L67 AND E19-E39
L74
L75
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L76
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L77
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L79
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L81
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L82
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L83
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L84
              2 S L81 AND 1/NC
L85
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L86
L87
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             9 S L83 NOT C3H5NO
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L90
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L91
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L92 16 S L91 AND L79
L93 1 S L79 NOT L92
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FILE COVERS 1907 - 29 Sep 2004 VOL 141 ISS 14 FILE LAST UPDATED: 28 Sep 2004 (20040928/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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L92 ANSWER 1 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
AN 2004:220302 HCAPLUS
DN 140:254056
ED Entered STN: 19 Mar 2004
TI N-vinylformamide derivatives, (co)polymers, and their synthesis
```

IN Beckman, Eric J.; Chapman, Toby M.; Shi, Lianjun

PA University of Pittsburgh, USA

SO PCT Int. Appl., 38 pp.

CODEN: PIXXD2

DT Patent

LA English

IC ICM C07C231-00

CC 35-2 (Chemistry of Synthetic High Polymers) Section cross-reference(s): 23, 46

FAN.CNT 1

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		2004				А3		2004	0506									
	WO	2004	0225	24		C2		2004	0624				·					
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			CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	ES,	FI,	GB,	GD,	GE,	GH,
			GM,	HR,	HU,	ID,	ΙL,	IN,	IS,	JP,	KΕ,	KG,	ΚP,	KR,	ΚZ,	LC,	LK,	LR,
			LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NI,	NO,	NZ,	OM,
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			GW,	ML,	MR,	ΝE,	SN,	TD,	TG									
	US	2004	1673	38		A1		2004	0826	1	US 2	003-	6567	06		2	0030	905
PRAI	US	2002	-408	730P		P		2002	0906									

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Р
                                20030703
     US 2003-484948P
CLASS
                CLASS PATENT FAMILY CLASSIFICATION CODES
 PATENT NO.
                        C07C231-00
 WO 2004022524 ICM
    MARPAT 140:254056
OS
     A method of synthesizing a vinylformamide compound
AB
     H2C:CHN(RR1)COH, comprises the step of reacting a N-
     vinylformamide salt H2C:CHN(M)COH, with XRR1; where X = Br, Cl or
     I, M = alkali metal or an alkali earth metal, R1 = C0-25 alkylene group, a
     CO-25 fluroalkylene group or a CO-25 perfluoro alkylene group, R = H,
     provided R1 is not absent, alkyl, fluroalkyl, perfluoroalkyl, aryl, OH, a
     polyether group, a heterocyclic group of 5 or 6 atoms where ≥1 of
     the atoms is not a C and is N, O, or S, OR3, where R3 = alkyl,
     fluoroalkyl, perfluoroalkyl, or aryl, C(0)R4, C(0)R4, OC(0)R4, where R4 =
     H, alkyl, fluoroalkyl, perfluoroalkyl, or aryl, a phthalimide group or
     NR5R5 where R5 and R5 = H, C(O)R4, alkyl, fluoroalkyl, perfluoroalkyl or
     aryl group. N-hexyl-N-vinylformamide (prepn
     . described, 1.0 g) and initiator AIBN (18 mg) were polymerized in an oil bath
     at a constant temperature 65° 15 h, the polymer (8.3 + 10-3 g/mol)
     obtained was purified with petroleum ether and dried under reduced
     pressure at 600° for 12 h.
     alkyl vinylformamide deriv manuf polymn
ST
IT
     Amphiphiles
        (N-vinylformamide copolymer with emulsion
        stabilizing property)
                    671224-52-5DP, hydrolyzed
                                                671224-52-5P
                                                               671224-53-6P
IT
     671224-51-4P
                                 671224-54-7P
                                                671224-60-5DP, reaction
     671224-54-7DP, hydrolyzed
     products with polyvinylamine
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (alkyl N-vinylformamide derivs. and their polymer
        products, some with surfactant properties)
     671224-60-5P
IT
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
     (Reactant or reagent)
        (alkyl N-vinylformamide derivs. and their polymer
        products, some with surfactant properties)
     109-65-9, 1-Bromobutane 111-25-1, 1-Bromohexane
                                                         112-29-8,
ТТ
                    143-15-7, 1-Bromododecane 335-64-8,
     1-Bromodecane
                                        574-98-1 5292-43-3 13162-05-5
     Pentadecafluorooctanoyl chloride
      , N-Vinylformamide
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (alkyl N-vinylformamide derivs. and their polymer
        products, some with surfactant properties)
                   671224-58-1P
IT
     671224-56-9P
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
     (Reactant or reagent)
        (preparation and hydrolysis; alkyl N-
        vinylformamide derivs. and their polymer products,
        some with surfactant properties)
                                                   671224-50-3P
                                                                  671224-55-8P
                                  671224-49-0P
     192058-10-9P
                    671224-48-9P
IT
     671224-57-0P
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
     (Reactant or reagent)
         (preparation and polymerization; alkyl N-vinylformamide
        derivs. and their polymer products, some with surfactant
        properties)
     671224-46-7P 671224-61-6P
TT
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP
     (Preparation); RACT (Reactant or reagent)
        (reaction with alkylbromide; alkyl N-vinylformamide
        derivs. and their polymer products, some with surfactant
        properties)
```

```
IT
     6066-82-6, N-Hydroxysuccinimide
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction with pentadecafluorooctanoyl chloride; alkyl N-
        vinylformamide derivs. and their polymer products,
        some with surfactant properties)
     26336-38-9DP, Poly(vinylamine), reaction products with
IT
     perfluoroalkyl compound
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
     (Reactant or reagent)
        (reduction; alkyl N-vinylformamide derivs. and their
        polymer products, some with surfactant properties)
IT
     671224-59-2P
     RL: IMF (Industrial manufacture); TEM (Technical or engineered material
     use); PREP (Preparation); USES (Uses)
        (surfactant; alkyl N-vinylformamide derivs. and
        their polymer products, some with surfactant properties)
IT
     13162-05-5, N-Vinylformamide
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (alkyl N-vinylformamide derivs. and their polymer
        products, some with surfactant properties)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H2C== CH- NH- CH== O
TT
     671224-46-7P 671224-61-6P
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP
     (Preparation); RACT (Reactant or reagent)
        (reaction with alkylbromide; alkyl N-vinylformamide
        derivs. and their polymer products, some with surfactant
        properties)
RN
     671224-46-7 HCAPLUS
CN
     Formamide, N-ethenyl-, potassium salt (9CI) (CA INDEX NAME)
H<sub>2</sub>C== CH- NH- CH== 0
       ● K
RN
     671224-61-6 HCAPLUS
CN
     Formamide, N-ethenyl-, sodium salt (9CI) (CA INDEX NAME)
H_2C = CH - NH - CH = O
       Na
```

L92 ANSWER 2 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN AN 2004:219688 HCAPLUS

DN 140:255203

ED Entered STN: 19 Mar 2004

TI Compositions of amine-containing hydrophilic polymers and reducible saccharides for increasing paper strength

IN Beckman, Eric J.; Carroll, W. Eamon; Chapman, Toby; Minnich,

```
Kristen E.; Sagl, Dennis; Goddard, Richard J.
PA
    U.S. Pat. Appl. Publ., 12 pp.
SO
    CODEN: USXXCO
DT
    Patent
LΑ
    English
    ICM D21H017-55
IC
    ICS D21H017-24
    162158000; 162164600; 162175000; 162164300; 527300000
NCL
     43-7 (Cellulose, Lignin, Paper, and Other Wood Products)
CC
     Section cross-reference(s): 38
     US 2004050535
FAN.CNT 1
                                                              DATE
                                        APPLICATION NO.
    PATENT NO.
                                         ____
                      ____
                                                               _____
                      A1 20040318 US 2002-252262
                                                                20020923
PΙ
    US 2004050513
                                         WO 2003-US28704
                                                                20030912
                       A1 20040325
     WO 2004025027
                             20040624
                       C2
     WO 2004025027
           AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
            CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
            GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
            LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
            PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,
            TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG,
            KZ, MD, RU, TJ
        RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG,
            CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC,
            NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
            GW, ML, MR, NE, SN, TD, TG
PRAI US 2002-410375P P 20020913
                              20020923
                        Α
     US 2002-252262
CLASS
             CLASS PATENT FAMILY CLASSIFICATION CODES
 PATENT NO.
               _____
                ICM
                       D21H017-55
 US 2004050513
                ICS
                       D21H017-24
                NCL 162158000; 162164600; 162175000; 162164300; 527300000
     A composition comprises at least one hydrophilic polymer containing at least
AΒ
two
     groups which are independently the same or different primary amine group
     or secondary amine group and at least one saccharide containing a reducible
     function. The polymer is selected from partially hydrolyzed poly(
     N-vinylformamide), partially hydrolyzed vinyl acetate-
     N-vinylformamide copolymer, hydrolyzed acrylonitrile-
     N-vinylformamide copolymer, amine-functional
     polyacrylamide, acrylic acid-vinylamine copolymer, maleic anhydride/maleic
     acid copolymers with N-vinylformamide/vinylamine,
     N-vinylformamide/vinylamine copolymers with vinyl
     sulfonate monomers, allylamine polymer, diallylamine polymer,
     allylamine-diallylamine copolymer, urea-formaldehyde copolymer,
     melamine-formaldehyde copolymer, amidoamine polymers, amine-
     epichlorohydrin polymers, polyethylenimine, hydrolyzed or partially
     hydrolyzed poly(2-alkyl-2-oxazoline). The compns. form stable hydrogels
     that can be used in papermaking to increase paper strength. Thus, vinyl
     alc.-vinylamine copolymer containing 12% of amine groups (2.5) and D-glucose
     (7.5 g) were dissolved in distilled water (25 mL) and refluxed with constant
     stirring under argon. A strong, bright yellow gel appeared at 90°
     and swelled when exposed to excess water and to 1M HCl.
     amine group hydrophilic polymer reducible saccharide compn hydrogel; paper
ST
     strength increase amine hydrophilic polymer reducible saccharide compn
IT
     Amines, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (amido, polymers; compns. of amine-containing hydrophilic polymers and
        reducible saccharides for increasing paper strength)
```

```
Hydrogels
IT
     Paper
        (compns. of amine-containing hydrophilic polymers and reducible saccharides
        for increasing paper strength)
IT
     Aminoplasts
     Disaccharides
     Monosaccharides
     Polysaccharides, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (compns. of amine-containing hydrophilic polymers and reducible saccharides
        for increasing paper strength)
IT
     Polyamines
     RL: TEM (Technical or engineered material use); USES (Uses)
        (epoxy; compns. of amine-containing hydrophilic polymers and reducible
        saccharides for increasing paper strength)
     Epoxy resins, uses
IT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (polyamine-; compns. of amine-containing hydrophilic polymers and reducible
        saccharides for increasing paper strength)
IT
     Polyamines
     RL: TEM (Technical or engineered material use); USES (Uses)
        (polyethylene-, N-acyl; compns. of amine-containing hydrophilic polymers
        and reducible saccharides for increasing paper strength)
IT
     Polyamines
     RL: TEM (Technical or engineered material use); USES (Uses)
        (polyethylene-; compns. of amine-containing hydrophilic polymers and
        reducible saccharides for increasing paper strength)
TT
     Amines, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (polymers; compns. of amine-containing hydrophilic polymers and reducible
        saccharides for increasing paper strength)
ΙT
     72018-12-3DP, Poly (N-vinylformamide),
     hydrolyzed
     RL: IMF (Industrial manufacture); TEM (Technical or engineered material
     use); PREP (Preparation); USES (Uses)
        (compns. of amine-containing hydrophilic polymers and reducible saccharides
        for increasing paper strength)
                                                 533-67-5, 2-Deoxy-D-ribose
IT
     50-99-7, Glucose, uses
                              63-42-3, Lactose
                 9003-05-8D, Polyacrylamide, amine group-containing
     9002-98-6
     Formaldehyde-melamine copolymer 9011-05-6, Formaldehyde-urea copolymer 24259-59-4, L-Ribose 26913-06-4, Poly[imino(1,2-ethanediyl)]
     24259-59-4, L-Ribose
     29499-22-7, Vinyl alcohol-vinyl amine copolymer
                                                       30551-89-4, Allylamine
     homopolymer
                   30916-76-8, Acrylic acid-vinylamine copolymer
                                                                    62238-80-6,
                                108941-57-7D, Vinyl acetate-N-
     Diallylamine homopolymer
     vinylformamide copolymer, hydrolyzed
                                           114815-82-6D,
     Acrylonitrile-N-vinylformamide copolymer, hydrolyzed
     117413-06-6, Allylamine-diallylamine copolymer
     RL: TEM (Technical or engineered material use); USES (Uses)
        (compns. of amine-containing hydrophilic polymers and reducible saccharides
        for increasing paper strength)
     72018-12-3DP, Poly(N-vinylformamide),
IT
     hydrolyzed
     RL: IMF (Industrial manufacture); TEM (Technical or engineered material
     use); PREP (Preparation); USES (Uses)
        (compns. of amine-containing hydrophilic polymers and reducible saccharides
        for increasing paper strength)
     72018-12-3 HCAPLUS
RN
     Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)
CN
     CM
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CRN 13162-05-5 CMF C3 H5 N O

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H2C== CH- NH- CH== 0
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L92 ANSWER 3 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
    2004:203798 HCAPLUS
DN
     140:237535
ED
    Entered STN: 14 Mar 2004
     Synthesis of N-vinylformamide
TI
    Beckman, Eric J.; Chapman, Toby M.; Favero,
     Cedrick Gilbert; Capelli, Christopher C.; Swift,
     Harold E.
    University of Pittsburgh, USA; SNF SA
PA
SO
     PCT Int. Appl., 27 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     English
     ICM C07C231-12
IC
     ICS C07C233-03; C07F007-18
     45-4 (Industrial Organic Chemicals, Leather, Fats, and Waxes)
     Section cross-reference(s): 23, 35
FAN.CNT 1
                                          APPLICATION NO.
        DATE
                       KIND DATE
     PATENT NO.
                                                                  20030829 <--
     WO 2004020395
PΙ
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
                                                                  20030829 <--
                                           US 2003-652104
                   A1
                                20040923
     US 2004186319
                                20020830 <--
PRAI US 2002-407077P
                         ₽
CLASS
 PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES
                ----
 WO 2004020395 ICM C07C231-12 ICS C07C233-03; C07F007-18
     CASREACT 140:237535
     A process to produce N-vinylformamide
AB
     includes the steps of reacting hydroxyethylformamide with a
     reactant including at least one cyclic anhydride group
     to form an ester, and dissociating (or cracking) the ester to
     synthesize N-vinylformamide and a compound
     including at least one diacid group. The ester can be dissociated using
     heat. The reactant including at least one cyclic
     anhydride group can, for example, be succinic anhydride,
     maleic anhydride, phthalic anhydride, a polymer
     including at least one cyclic anhydride group, or a
     solid support to which at least one cyclic anhydride
     group is covalently tethered. Preferably, the cyclic
     anhydride is regenerated from the diacid formed in the
     synthesis of the ester by heating the diacid to dehydrate the
     diacid. The temperature required to dehydrate diacid groups is preferably
     higher than the temperature use to dissociate the ester. A 1-pot method
involves
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RE

(1) Air Prod & Chem; DE 4116266 A 1992 HCAPLUS

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mixing AcH, formamide, and a source of anhydride,
     dissociating an ester formed by the reaction of the anhydride source
     and hydroxyethylformamide formed in the reaction vessel to form
    N-vinylformamide and a compound having ≥1 diacid
    group.
    vinylformamide manuf hydroxyethylformamide ester dissocn; acid
     anhydride hydroxyethylformamide reaction; formamide
     acetaldehyde acid anhydride reaction
     Silica gel, preparation
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (reaction products, with [[[(trimethoxysilyl)propyl]thio]prop
       yl]dihydrofurandione; synthesis of N-
       vinylformamide by reaction of monomeric or polymeric acid
       anhydrides with hydroxyethylformamide and dissociation of ester
       products)
     Condensation reaction
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
       hydroxyethylformamide and dissociation of ester products)
     Esters, preparation
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
     (Reactant or reagent)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
       hydroxyethylformamide and dissociation of ester products)
     Anhydrides
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
       hydroxyethylformamide and dissociation of ester products)
     4420-74-0, 3-Mercaptopropyltriethoxysilane
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (anhydride precursor; synthesis of N-
        vinylformamide by reaction of monomeric or polymeric acid
        anhydrides with hydroxyethylformamide and dissociation of ester
       products)
    75-07-0, Acetaldehyde, reactions 75-12-7,
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (hydroxyethylformamide precursor; synthesis of
        N-vinylformamide by reaction of monomeric or
       polymeric acid anhydrides with hydroxyethylformamide and
        dissociation of ester products)
     13162-05-5P, N-Vinylformamide
                                    667454-53-7DP,
     reaction products with silica gel 667454-53-7P
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
        hydroxyethylformamide and dissociation of ester products)
     85-44-9, Phthalic anhydride 108-24-7, Acetic anhydride
     108-31-6, Maleic anhydride, reactions 7539-12-0,
     Allylsuccinic anhydride 7631-86-9D, Silica, acid anhydride
     derivs. 9011-13-6, Maleic anhydride-styrene copolymer
     9011-16-9, Maleic anhydride-methyl vinyl ether copolymer
     145314-10-9, Decadiene-maleic anhydride-methyl vinyl ether
     copolymer
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
        hydroxyethylformamide and dissociation of ester products)
              THERE ARE 11 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
       11
```

```
(2) Anon; PATENT ABSTRACTS OF JAPAN 1986, V010(276), PC-373
(3) Basf Ag; DE 4438366 A 1996 HCAPLUS
(4) Fuji Photo Film Co Ltd; EP 0361514 A 1990 HCAPLUS
(5) Fuji Photo Film Co Ltd; EP 0362804 A 1990 HCAPLUS
(6) Fuji Photo Film Co Ltd; EP 0440226 A 1991 HCAPLUS
(7) Mitsubishi Chem Ind; FR 2558156 A 1985 HCAPLUS
(8) Mitsubishi Chem Ind Ltd; JP 61097309 A 1986 HCAPLUS
(9) Mitsubishi Kasei Corp; JP 03182946 B 2001
(10) Mitsubishi Kasei Corp; JP 03314417 B 2002
(11) Mitsubishi Kasei Corp; JP 03319007 B 2002
    75-07-0, Acetaldehyde, reactions 75-12-7,
ΙT
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (hydroxyethylformamide precursor; synthesis of
       N-vinylformamide by reaction of monomeric or
       polymeric acid anhydrides with hydroxyethylformamide and
        dissociation of ester products)
     75-07-0 HCAPLUS
RN
     Acetaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
_{\rm H_3C-CH}=0
RN
     75-12-7 HCAPLUS
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
H_2N-CH=0
     13162-05-5P, N-Vinylformamide
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
        hydroxyethylformamide and dissociation of ester products)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H2C== CH- NH- CH== 0
     85-44-9, Phthalic anhydride 108-24-7, Acetic anhydride
IT
     108-31-6, Maleic anhydride, reactions 7539-12-0,
     Allylsuccinic anhydride 7631-86-9D, Silica, acid anhydride
     derivs. 9011-13-6, Maleic anhydride-styrene copolymer
     9011-16-9, Maleic anhydride-methyl vinyl ether copolymer
     145314-10-9, Decadiene-maleic anhydride-methyl vinyl ether
     copolymer
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (synthesis of N-vinylformamide by
        reaction of monomeric or polymeric acid anhydrides with
        hydroxyethylformamide and dissociation of ester products)
     85-44-9 HCAPLUS
RN
     1,3-Isobenzofurandione (9CI) (CA INDEX NAME)
CN
```

RN 108-24-7 HCAPLUS

CN Acetic acid, anhydride (9CI) (CA INDEX NAME)

Ac-O-Ac

RN 108-31-6 HCAPLUS

CN 2,5-Furandione (9CI) (CA INDEX NAME)

RN 7539-12-0 HCAPLUS

CN 2,5-Furandione, dihydro-3-(2-propenyl)- (9CI) (CA INDEX NAME)

RN 7631-86-9 HCAPLUS

CN Silica (6CI, 7CI, 8CI, 9CI) (CA INDEX NAME)

o==si==o

RN 9011-13-6 HCAPLUS

CN 2,5-Furandione, polymer with ethenylbenzene (9CI) (CA INDEX NAME)

CM 1

CRN 108-31-6

CMF C4 H2 O3

CM 2

CRN 100-42-5

CMF C8 H8

 $H_2C = CH - Ph$

RN 9011-16-9 HCAPLUS

CN 2,5-Furandione, polymer with methoxyethene (9CI) (CA INDEX NAME)

CM 1

CRN 108-31-6

CMF C4 H2 O3

CM 2

CRN 107-25-5

CMF C3 H6 O

$$H_2C = CH - O - CH_3$$

RN 145314-10-9 HCAPLUS

CN 2,5-Furandione, polymer with decadiene and methoxyethene (9CI) (CA INDEX NAME)

CM 1

CRN 108-31-6

CMF C4 H2 O3

CM 2

CRN 107-25-5

CMF C3 H6 O

$$H_2C = CH - O - CH_3$$

CM 3

CRN 147730-40-3

CMF C10 H18

CCI IDS

CM 4

CRN 124-18-5

CMF C10 H22

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Me^{-(CH_2)_8-Me}
```

```
ANSWER 4 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
     2000:780900 HCAPLUS
DN
     133:322291
     Entered STN: 07 Nov 2000
     Continuous distillation of heat-unstable monomers
TI
     Dupuis, Jacques; Winter, Manfred; Kroner, Michael
IN
PΑ
     BASF A.-G., Japan
     Jpn. Kokai Tokkyo Koho, 5 pp.
SO
     CODEN: JKXXAF
DT
    Patent
     Japanese
LA
     ICM C07C231-24
IC
     ICS C07C233-03; C07D207-267
     35-2 (Chemistry of Synthetic High Polymers)
CC
FAN.CNT 1
                                           JD 1999 1997
                       KIND
     PATENT NO.
                              DATE
                                          APPLICATION NO.
                        ____
                               -----
    JP 2000309568
                                                              19990428
                        A2
PΤ
                               20001107
                                          JP 1999-122767
                               19990428
PRAI JP 1999-122767
CLASS
 PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES
 -----
                       _____
 JP 2000309568 ICM
                       C07C231-24
                ICS
                       C07C233-03; C07D207-267
AΒ
     The monomers are distilled by sep. supplying the monomers and
     formamide into the bottom of the column as liquid, evaporation of
     formamide in the bottom of the column with an evaporator,
     discharging formamide with components having higher b.p. than
     the monomers from the bottom of the column, adding fresh formamide
     , removal of the monomers from discharging parts at one three height from
     the top of the column with control to have the monomer ≤5%
     formamide, and removal of components having lower b.p. than the
     monomers at the top of the column. N-vinylformamide
     containing 31% formylalaninenitrile and formamide were sep. fed into
     a distillation column and distilled to give N-vinylformamide
     containing formamide 0.08 weight% with >99% purity.
ST
     vinyl monomer distn formamide; vinylformamide distn
     formamide
IT
     Distillation
        (distillation of heat-unstable monomers with formamide)
IT
     75-12-7, Formamide, uses
     RL: NUU (Other use, unclassified); USES (Uses) (distillation of heat-unstable monomers with formamide)
IT
     88-12-0P, preparation 13162-05-5P, N-
     Vinylformamide
     RL: PUR (Purification or recovery); PREP (Preparation)
        (distillation of heat-unstable monomers with formamide)
TT
     75-12-7, Formamide, uses
     RL: NUU (Other use, unclassified); USES (Uses)
        (distillation of heat-unstable monomers with formamide)
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
```

```
13162-05-5P, N-Vinylformamide
IT
     RL: PUR (Purification or recovery); PREP (Preparation)
        (distillation of heat-unstable monomers with formamide)
RN
     13162-05-5 HCAPLUS
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H_2C = CH - NH - CH = 0
L92 ANSWER 5 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
AN
     1999:582561 HCAPLUS
DN
     131:200255
     Entered STN: 16 Sep 1999
ED
     Continuous distillation of thermolabile monomers
TI
     Winter, Manfred; Dupuis, Jacques; Kroner, Michael
IN
PA
     BASF A.-G., Germany
SO
     U.S., 4 pp.
     CODEN: USXXAM
DT
     Patent
     English
LA
     ICM B01D003-10
IC
     ICS B01D003-34; B01D003-42; C07D233-000
NCL 203001000
     35-2 (Chemistry of Synthetic High Polymers)
CC
FAN.CNT 1
   US 5951828
                                                                  DATE
     PATENT NO.
                                           APPLICATION NO.
                        KIND DATE
                         ____
                        A
                                19990914 US 1997-816729
                                                                   19970314
PΙ
PRAI DE 1996-19618855
                                19960510
CLASS
 PATENT NO.
               CLASS PATENT FAMILY CLASSIFICATION CODES
 US 5951828
               ICM B01D003-10
                ICS B01D003-34; B01D003-42; C07D233-000 NCL 203001000
     In a process for the continuous distillation of thermolabile monomers,
especially
     N-vinylcarboxamides under reduced pressure in the presence of H2NCHO in a
     column, the monomers are continuously fed in liquid form, sep. from H2NCHO,
     into the lower part of the column up to the middle of the column, H2NCHO
     is vaporized with a vaporizer at the bottom of the column and, together
     with constituents having higher b.p. than the thermolabile monomers, is
     discharged from the bottom of the column and replaced by addition of fresh
     H2NCHO. The thermolabile monomers are taken off at a side off-take in the
     upper 3d of the column, with the distillation being controlled such that the
     monomers contain <5% of H2NCHO, and a product stream containing
     constituents which have a lower b.p. than the thermolabile monomers is taken off at the top of the column. Thus, distillation of N-
     vinylformamide (I) containing 31% formylalanine nitrile in the
     presence of H2NCHO gave >99% pure I.
     vinylcarboxamide monomer purifn continuous distn formamide;
ST
     formylalanine nitrile removal vinylformamide purifn continuous distn
     formamide
TΤ
     Monomers
     RL: PUR (Purification or recovery); PREP (Preparation)
        (continuous distillation of thermolabile monomers in presence of
        formamide)
     Distillation
IT
        (continuous; continuous distillation of thermolabile monomers in presence of
```

formamide)

```
ΙT
     75-12-7, Formamide, uses
     RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical
     process); PROC (Process); USES (Uses)
        (continuous distillation of thermolabile monomers in presence of)
     88-12-0P, N-Vinyl-2-pyrrolidone, preparation 13162-05-5P,
IT
     N-Vinvlformamide
     RL: PUR (Purification or recovery); PREP (Preparation)
        (continuous distillation of thermolabile monomers in presence of
        formamide)
     27394-99-6, 2-(Formylamino)propionitrile
IT
     RL: REM (Removal or disposal); PROC (Process)
        (continuous distillation of thermolabile monomers in presence of
        formamide)
             THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 8
(1) Aigner; US 4990222 1991 HCAPLUS
(2) Anon; RU 570371 1977
(3) Anon; JP 61-289069 1986 HCAPLUS
(4) Anon; JP 05230155 1993 HCAPLUS
(5) Bannon; US 4308131 1981 HCAPLUS
(6) Giroux; US 4230533 1980 HCAPLUS
(7) Jensen; US 4348259 1982 HCAPLUS
(8) Kroener; US 4814505 1989 HCAPLUS
    75-12-7, Formamide, uses
     RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical
     process); PROC (Process); USES (Uses)
        (continuous distillation of thermolabile monomers in presence of)
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
H_2N-CH=0
     13162-05-5P, N-Vinylformamide
IT
     RL: PUR (Purification or recovery); PREP (Preparation)
        (continuous distillation of thermolabile monomers in presence of
        formamide)
RN
     13162-05-5 HCAPLUS
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H_2C = CH - NH - CH = O
L92 ANSWER 6 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
     1998:25390 HCAPLUS
AΝ
DN
     128:61273
     Entered STN: 16 Jan 1998
ED
     Preservation and purification of N-vinylcarboxamides
ΤI
     Sato, Shinichi; Oshita, Takahiro; Izumikawa, Hiroshi
IN
     Mitsubishi Chemical Industries Ltd., Japan
     Jpn. Kokai Tokkyo Koho, 4 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
IC
     ICM C07C233-03
     ICS C07C231-22; C07C231-24; C07C233-05
     23-18 (Aliphatic Compounds)
CC
FAN.CNT 1
                       KIND DATE
                                          APPLICATION NO.
                                                                  DATE
     PATENT NO.
     ______
                        _ _ _ _
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19980106 JP 1996-154558
                                                           19960614
                       A2
    JP 10001462
PRAI JP 1996-154558
                              19960614
CLASS
             CLASS PATENT FAMILY CLASSIFICATION CODES
PATENT NO.
 ______
              ICM C07C233-03
JP 10001462
                       C07C231-22; C07C231-24; C07C233-05
                ICS
    MARPAT 128:61273
OS
    N-vinylcarboxamides are preserved in the presence of alcs. with alc. OH
AΒ
    content ≥12 weight% as stabilizers. Solns. containing the amides and
    1-500 weight% (based on the amides) of the alcs. are subjected to continuous
    distillation for purification Crude N-vinylformamide was heated
    with 10 weight% 1,4-butanediol at 110° for 4 h to show 14.7% decomposition,
    10.2% dimer formation, and trace amount of insol. polymer formation.
    vinylcarboxamide preservation purifn alc stabilizer; polymn inhibitor
ST
    butanediol vinylformamide; distn purifn preservation purifn alc stabilizer
    Alcohols, uses
IT
     Glycols, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (C2-8; preservation and purification of N-vinylcarboxamides in presence of
     Amides, preparation
IT
    RL: PEP (Physical, engineering or chemical process); PUR (Purification or
     recovery); PREP (Preparation); PROC (Process)
        (N-vinyl; preservation and purification of N-vinylcarboxamides in presence
        of alcs.)
IT
     Distillation
     Heat stabilizers
     Polymerization inhibitors
        (preservation and purification of N-vinylcarboxamides in presence of alcs.)
     56-81-5, Glycerin, uses 100-51-6, Benzyl alcohol, uses 107-21-1,
IT
     Ethylene glycol, uses 110-63-4, 1,4-Butanediol, uses 111-46-6,
     Diethylene glycol, uses 112-27-6, Triethylene glycol
                                                            25265-75-2,
     Butanediol
     RL: MOA (Modifier or additive use); USES (Uses)
        (preservation and purification of N-vinylcarboxamides in presence of alcs.)
     13162-05-5P, N-Vinylformamide
IT
     RL: PEP (Physical, engineering or chemical process); PUR
     (Purification or recovery); PREP (Preparation); PROC
     (Process)
        (preservation and purification of N-vinylcarboxamides in presence of alcs.)
     13162-05-5P, N-Vinylformamide
IT
     RL: PEP (Physical, engineering or chemical process); PUR
     (Purification or recovery); PREP (Preparation); PROC
     (Process)
        (preservation and purification of N-vinylcarboxamides in presence of alcs.)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H2C=CH-NH-CH=O
L92 ANSWER 7 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
     1997:508137 HCAPLUS
ΑN
     127:191280
DN
     Entered STN: 11 Aug 1997
ED
     Determination of Mark-Houwink parameters for poly(N-
     vinylformamide)
     Singley, E. J.; Daniel, A.; Person, D.; Beckman, E. J.
ΑU
     Chemical Engineering Department, University Pittsburgh, Pittsburgh, PA,
CS
     15261, USA
```

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Journal of Polymer Science, Part A: Polymer Chemistry (1997), 35(12),
SO
     2533-2534
     CODEN: JPACEC; ISSN: 0887-624X
PΒ
     Wiley
DT
     Journal
     English
LA
     36-5 (Physical Properties of Synthetic High Polymers)
CC
     The Mark-Houwink parameters for poly(N-vinylformamide)
AB
     are determined
     polyvinylformamide Mark Houwink parameter; viscosity mol wt
ST
     polyvinylformamide
     Molecular weight
IT
     Viscosity
        (determination of Mark-Houwink parameters for poly(N-
        vinylformamide))
IT
     Polymer chains
        (length; determination of Mark-Houwink parameters for poly(N-
        vinylformamide))
     72018-12-3, Poly(N-vinylformamide)
IT
     RL: PRP (Properties)
        (determination of Mark-Houwink parameters for poly(N-
        vinylformamide))
     72018-12-3, Poly(N-vinylformamide)
IT
     RL: PRP (Properties)
        (determination of Mark-Houwink parameters for poly(N-
        vinylformamide))
     72018-12-3 HCAPLUS
RN
     Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)
CN
     CM
          1
     CRN 13162-05-5
     CMF C3 H5 N O
H2C== CH- NH- CH== 0
L92 ANSWER 8 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
     1996:382753 HCAPLUS
AN
     125:57923
DN
     Entered STN: 03 Jul 1996
ED
     Process for the preparation of N-alkenyl
TI
     carboxylic amides
     Heider, Marc; Ruehl, Thomas; Henkelmann, Jochem
TN
PΑ
     BASF A.-G., Germany
     Eur. Pat. Appl., 8 pp.
SO
     CODEN: EPXXDW
DT
     Patent
     German
LΑ
     ICM C07C231-08
     ICS C07C233-03
     23-18 (Aliphatic Compounds)
     Section cross-reference(s): 35
FAN.CNT 1
                                                                  DATE
                                          APPLICATION NO.
                         KIND
                                DATE
     PATENT NO.
                                                                   _____
                                            ______
     _____
                         ----
                                            EP 1995-116459
                                                                   19951019
                         A1
                                19960501
     EP 709367
PΙ
                         B1
                                19970827
     EP 709367
         R: BE, DE, FR, GB, NL
                                            DE 1994-4438366
                                                                   19941027
                                19960502
                         A1
     DE 4438366
                                            US 1995-548724
                                                                   19951026
                                19980120
                          Α
     US 5710331
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JP 1995-280758
                                                                19951027
    JP 08208575
                        A2
                               19960813
                               19941027
PRAI DE 1994-4438366
CLASS
              CLASS PATENT FAMILY CLASSIFICATION CODES
 PATENT NO.
 _____
               ICM C07C231-08
EP 709367
               ICS
                      C07C233-03
    CASREACT 125:57923; MARPAT 125:57923
OS
    The preparation of title compds. R1CONHCR2:CR3R4 (R1-R4 = H, aliphatic,
AΒ
    cycloaliph., aromatic group) via the reaction of R1CONH2 with R2COCHR3R4 in
    the presence of a base and carbonyl compound R5COX (R5 = H, alkyl, aryl, X =
    halo, alkoxy, carboxyl) is described. Thus, reaction of formamide
    with acetaldehyde in the presence of Et3N and Me formate gave
    76% N-vinylformamide.
    alkenyl carboxylic amide prepn
ST
IT
    Amides, preparation
    RL: SPN (Synthetic preparation); PREP (Preparation)
        (alkenyl, preparation of alkenyl carboxylic amides via reaction of amides
       with carbonyl compds. in presence of base)
     107-31-3, Methyl formate 108-05-4, Acetic acid ethenyl ester, uses
IT
     121-44-8, uses 497-19-8, Sodium carbonate, uses
     RL: NUU (Other use, unclassified); USES (Uses)
        (preparation of alkenyl carboxylic amides via reaction of amides with
       carbonyl compds. in presence of base)
     55-21-0, Benzamide 60-35-5, Acetamide, reactions 75-07-0,
IT
     Acetaldehyde, reactions 75-12-7, Formamide,
                123-38-6, Propanal, reactions
     reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of alkenyl carboxylic amides via reaction of amides with
       carbonyl compds. in presence of base)
     5202-78-8P 13162-05-5P, N-Vinylformamide
IT
     13313-25-2P, N-Vinylbenzamide 178058-71-4P, N-Propenylformamide
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of alkenyl carboxylic amides via reaction of amides
       with carbonyl compds. in presence of base)
     75-07-0, Acetaldehyde, reactions 75-12-7,
IT
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of alkenyl carboxylic amides via reaction of amides with
        carbonyl compds. in presence of base)
     75-07-0 HCAPLUS
RN
     Acetaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
_{\rm H_3C-CH=0}
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
H_2N-CH=0
     13162-05-5P, N-Vinylformamide
TT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of alkenyl carboxylic amides via reaction of amides
        with carbonyl compds. in presence of base)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
```

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H2C=CH-NH-CH=O
```

```
L92 ANSWER 9 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
    1995:294831 HCAPLUS
AN
DN 122:82330
ED
   Entered STN: 14 Jan 1995
    Manufacture and polymerization of N-
     vinylformamide
     Sato, Shinichi; Mori, Koji
TN
     Mitsubishi Chemical Industries Co., Ltd., Japan
PΆ
SO
     Jpn. Kokai Tokkyo Koho, 6 pp.
     CODEN: JKXXAF
DT
     Patent
     Japanese
LA
IC
     ICM C08F026-02
     35-4 (Chemistry of Synthetic High Polymers)
     Section cross-reference(s): 23
     JP 06287232 KIND DATE
FAN.CNT 1
                                             APPLICATION NO. DATE
     PATENT NO.
                                           APPLICATION NO.
     JP 06287232 A2 19941011 JP 1993-73807
JP 3365430 B2 20030114
US 5527963 A 19960618 US 1994-346578
                                                                   19930331
     US 5527963
                         A 19960618
                                           US 1994-346578
                                                                   19941016
PRAI JP 1993-73807
                                19930331
CLASS
 PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES
 _____
 JP 06287232 ICM C08F026-02
     In manufacture of the title polymer (I) by reaction of MeCHO with
     HCONH2 in the presence of basic catalysts, reaction of the resulting
     MeCH(OH)NHCHO with primary or secondary alcs. in the presence of acidic
     catalysts, dealkanolation of the intermediate N-(\alpha-alkoxyethyl)
     formamides by heating in gas phase, and polymerization of the resulting
     N-vinylformamide in the presence of radical initiators,
     contents of acetaldehydes in the N-(\alpha-alkoxyethyl)
     formamides are adjusted to ≤3.0%. Thus, MeCHO (containing 50 ppm AcOH) was treated with HCONH2 (containing 500 ppm diformamide and ≤10 ppm HCO2H) in the presence of K2CO3 in PhMe at 20°,
     alkoxylated by MeOH with H2SO4 at 20° for 1 h, heated in a gas
     phase at 450°, and polymerized in Et cellulose-containing cyclohexane-H20
     in the presence of 2,2'-azobis(amidinopropane). HCl at 70° to give I
     having reduced viscosity 7.7 dL/g.
     polyvinylformamide; acetaldehyde addn formamide;
ST
     hydroxyethylformamide manuf alkoxylation; alkoxyethylformamide
     manuf dealkanolation; vinylformamide manuf polymn
IT
     Alcohols, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
         (manufacture and polymerization of N-vinylformamide)
IT
     Alcohols, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (secondary, manufacture and polymerization of N-
        vinylformamide)
     72018-12-3P, Poly(N-vinylformamide)
IT
     RL: IMF (Industrial manufacture); PREP (Preparation)
         (manufacture and polymerization of N-vinylformamide)
     13162-05-5P, N-Vinylformamide 38591-94-5P,
TΤ
     N-(\alpha-Methoxyethyl) formamide 102904-85-8P,
     N-(\alpha- Hydroxyethyl) formamide
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP
     (Preparation); RACT (Reactant or reagent)
```

```
(manufacture and polymerization of N-vinylformamide)
     67-56-1, Methanol, reactions 75-07-0, Acetaldehyde,
IT
     reactions 75-12-7, Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (manufacture and polymerization of N-vinylformamide)
     72018-12-3P, Poly (N-vinylformamide)
IT
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (manufacture and polymerization of N-vinylformamide)
RN
     72018-12-3 HCAPLUS
     Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)
CN
     CM
     CRN 13162-05-5
     CMF C3 H5 N O
H2C= CH- NH- CH= 0
     13162-05-5P, N-Vinylformamide
IT
     102904-85-8P, N-(\alpha- Hydroxyethyl) formamide
     RL: IMF (Industrial manufacture); RCT (Reactant); PREP
     (Preparation); RACT (Reactant or reagent)
        (manufacture and polymerization of N-vinylformamide)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H_2C = CH - NH - CH = O
     102904-85-8 HCAPLUS
RN
     Formamide, N-(1-hydroxyethyl)- (9CI) (CA INDEX NAME)
CN
        OH
OHC-NH-CH-Me
     75-07-0, Acetaldehyde, reactions 75-12-7,
ΙT
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (manufacture and polymerization of N-vinylformamide)
RN
     75-07-0 HCAPLUS
     Acetaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
_{\rm H_3C-CH}=0
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
H_2N-CH=0
L92 ANSWER 10 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
     1994:533553 HCAPLUS
AΝ
     121:133553
DN
```

```
Entered STN: 17 Sep 1994
ED
    Purification of N-vinylformamide for use as monomer
ΤI
    Sato, Shinichi; Tanaka, Akihiko
IN
    Mitsubishi Chemical Industries Co., Ltd., Japan
PA
    Jpn. Kokai Tokkyo Koho, 6 pp.
SO
    CODEN: JKXXAF
DT
    Patent
    Japanese
LA
    ICM C07C233-03
IC
     ICS C07C231-18
     23-18 (Aliphatic Compounds)
    Section cross-reference(s): 35
FAN.CNT 1
                                        APPLICATION NO.
                       KIND DATE
    PATENT NO.
                                          -----
     _____
                       ____
                      A2 19940506 JP 1992-251263
B2 20020812
                                                              19920921
    JP 06122661
    JP 3314417
                              19920921
PRAI JP 1992-251263
CLASS
 PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES
 ______
               ICM C07C233-03
 JP 06122661
                      C07C231-18
                ICS
     In the title method, crude N-vinylformamide (I) is
     distilled in the presence of an alkali earth metal oxide, hydroxide, etc.
     The I-containing fraction (obtained from distillation) is mixed with an acid.
     fraction is then redistd. Thus, crude I was mixed with calcium oxide and
     then distilled The I-containing fraction (obtained from distillation) was
mixed with a
     sulfuric acid- methanol mixture and distilled to give I (95% purity), vs. 93%
     purity in a reference process.
     vinylformamide prepn purifn
st
     Polymers, preparation
ΙT
     RL: PREP (Preparation)
        (intermediate for, vinylformamide as)
     1305-78-8, Calcium oxide, uses
TT
     RL: USES (Uses)
        (distillation of vinylformamide in presence of)
     13162-05-5P, N-Vinylformamide
IT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation and purification of)
     38591-94-5P, N-(\alpha-Methoxyethyl) formamide
TT
     102904-85-8P, N-(\alpha- Hydroxyethyl) formamide
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (preparation and reaction of, in preparation of vinylformamide)
     72018-12-3P, N-Vinylformamide homopolymer
IT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of)
     75-07-0, Acetaldehyde, reactions 75-12-7,
TT
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, in preparation of vinylformamide)
     13162-05-5P, N-Vinylformamide
IT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation and purification of)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
```

```
102904-85-8P, N-(\alpha- Hydroxyethyl) formamide
IT
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (preparation and reaction of, in preparation of vinylformamide)
RN
     102904-85-8 HCAPLUS
     Formamide, N-(1-hydroxyethyl) - (9CI) (CA INDEX NAME)
CN
        OH
OHC-NH-CH-Me
     72018-12-3P, N-Vinylformamide homopolymer
IT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of)
RN
     72018-12-3 HCAPLUS
     Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)
CN
     CM
          1
     CRN 13162-05-5
     CMF C3 H5 N O
H2C=CH-NH-CH=O
     75-07-0, Acetaldehyde, reactions 75-12-7,
IT
     Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, in preparation of vinylformamide)
     75-07-0 HCAPLUS
RN
     Acetaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_3C-CH=0
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI)
                          (CA INDEX NAME)
CN
H_2N-CH=0
    ANSWER 11 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
L92
     1993:626638 HCAPLUS
AN
     119:226638
DN
     Entered STN: 27 Nov 1993
ED
     Recovery of N-vinylformamide
ΤI
IN
     Sato, Shinichi; Mori, Koji
     Mitsubishi Chemical Industries Co., Ltd., Japan
PA
     Jpn. Kokai Tokkyo Koho, 4 pp.
SO
     CODEN: JKXXAF
DT
     Patent
LA
     Japanese
     ICM C07C233-09
IC
     ICS B01D001-22; B01D003-14; C07C231-24
     35-2 (Chemistry of Synthetic High Polymers)
CC
     Section cross-reference(s): 23
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FAN.CNT 1
                                        APPLICATION NO.
                                                                DATE
    PATENT NO.
                     KIND DATE
                                         _____
     -----
                       _ _ _ _
                              _____
                                         JP 1991-318209
                                                                19911202
                       A2 19930622
    JP 05155829
    JP 3128902
                              20010129
                       B2
                              19911202
PRAI JP 1991-318209
             CLASS PATENT FAMILY CLASSIFICATION CODES
PATENT NO.
 ______
              ICM C07C233-09
                ICS B01D001-22; B01D003-14; C07C231-24
    N-vinylformamide prepare by pyrolysis was
    recovered from a solution without thermal decomposition by using a film
    and a rectifying column. Without the prior evaporation, rectification resulted
    in 7.5% decomposition
    film evapn rectification vinylformamide
ST
    Distillation apparatus
IT
       (film evaporators and, for purification of vinylformamide)
    Thermal decomposition
IT
       (of (ethoxyethyl) formamide)
    Etherification
IT
       (of (hydroxyethyl) formamide, with methanol)
IT
    Evaporators
       (film, rectifying column and, for purification of vinylformamide)
    67-56-1, Methanol, reactions
TT
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (etherification by, of (hydroxyethyl) formamide)
    102904-85-8, N-(\alpha- Hydroxyethyl) formamide
ΙT
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (etherification of, with methanol)
    13162-05-5P, N-Vinylformamide
IT
    RL: PUR (Purification or recovery); PREP (Preparation)
       (purification of, film evaporators and rectifying column for)
    50-00-0, Formaldehyde, reactions
TΤ
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (reaction of, with acetaldehyde)
    75-07-0, Acetaldehyde, reactions
IT
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (reaction of, with formamide)
    102904-85-8, N-(\alpha- Hydroxyethyl) formamide
IT
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (etherification of, with methanol)
    102904-85-8 HCAPLUS
RN
    Formamide, N-(1-hydroxyethyl)- (9CI) (CA INDEX NAME)
CN
       OH
OHC-NH-CH-Me
IT
     13162-05-5P, N-Vinylformamide
     RL: PUR (Purification or recovery); PREP (Preparation)
        (purification of, film evaporators and rectifying column for)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H_2C = CH - NH - CH = 0
```

75-07-0, Acetaldehyde, reactions

IT

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RL: RCT (Reactant); RACT (Reactant or reagent)
        (reaction of, with formamide)
RN
     75-07-0 HCAPLUS
     Acetaldehyde (8CI, 9CI) (CA INDEX NAME)
CN
H_3C-CH=0
L92 ANSWER 12 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
     1993:517885 HCAPLUS
AN
DN
     119:117885
     Entered STN: 18 Sep 1993
ED
     Water-soluble copolymers. 47. Copolymerization of maleic anhydride and
TI
     N-vinylformamide
     Chang, Yihua; McCormick, Charles L.
ΑU
     Dep. Polym. Sci., Univ. South. Mississippi, Hattiesburg, MS, 39406-0076,
CS
     Macromolecules (1993), 26(18), 4814-17
SO
     CODEN: MAMOBX; ISSN: 0024-9297
DT
     Journal
     English
LА
     35-3 (Chemistry of Synthetic High Polymers)
CC
     The free-radical copolymn. of maleic anhydride (I) and N-
AB
     vinylformamide (II) in homogeneous solution was studied in the range
     of 10-90 mol% II in the feed. The copolymer compns. were determined from elemental anal. and 13C NMR. Reactivity ratios were calculated by
     Fineman-Ross, Kelen-Tudos, and nonlinear least-squares methods and
     indicate that the monomer pair has a strong tendency to alternate.
     II formed a charge-transfer complex in both chloroform and THF. The
     equilibrium constant and composition of the charge-transfer complex were
calculated from
     the modified Benesi-Hildebrand equation.
     charge transfer complex furandione vinylformamide; polymn reactivity
ST
     maleic anhydride vinylformamide
     Reactivity ratio in polymerization
IT
         (alternating, of maleic anhydride with vinylformamide)
     13162-05-5, N-Vinylformamide
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
         (alternating polymerization of, with maleic anhydride, reactivity ratio in)
     108-31-6, Maleic anhydride, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
         (alternating polymerization of, with vinylformamide, reactivity ratio in)
IT
     149696-83-3P
     RL: FORM (Formation, nonpreparative); PREP (Preparation)
         (formation of, in chloroform and THF)
IT
     149332-81-0P
     RL: SPN (Synthetic preparation); PREP (Preparation)
         (preparation and characterization of)
     13162-05-5, N-Vinylformamide
TI
     RL: RCT (Reactant); RACT (Reactant or reagent)
         (alternating polymerization of, with maleic anhydride, reactivity ratio in)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H2C== CH- NH- CH== O
     108-31-6, Maleic anhydride, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
```

(alternating polymerization of, with vinylformamide, reactivity ratio in)

RN 108-31-6 HCAPLUS

CN 2,5-Furandione (9CI) (CA INDEX NAME)

IT 149696-83-3P

RL: FORM (Formation, nonpreparative); PREP (Preparation) (formation of, in chloroform and THF)

RN 149696-83-3 HCAPLUS

CN Formamide, N-ethenyl-, compd. with 2,5-furandione (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 13162-05-5 CMF C3 H5 N O

 $H_2C \longrightarrow CH - NH - CH \longrightarrow O$

CM 2

CRN 108-31-6 CMF C4 H2 O3

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L92 ANSWER 13 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
```

AN 1992:60187 HCAPLUS

DN 116:60187

ED Entered STN: 21 Feb 1992

TI Manufacture of ethylidenebisformamide

IN Watanabe, Hidekazu; Mori, Kenji; Ochiai, Kunie

PA Mitsubishi Kasei Corp., Japan

SO Jpn. Kokai Tokkyo Koho, 4 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C07C233-03

ICS C07C231-08

ICA B01J027-02; B01J027-06; B01J031-02; B01J031-08; C07B061-00

CC 35-2 (Chemistry of Synthetic High Polymers)

Section cross-reference(s): 23

FAN.CNT 1

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE		
	-			-		
PI JP 03236360	A2	19911022	JP 1990-32245	19900213		
PRAI JP 1990-32245		19900213				
CLASS						

CLASS

PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES

JP 03236360 ICM C07C233-03

```
ICS
                         C07C231-08
                         B01J027-02; B01J027-06; B01J031-02; B01J031-08;
                 ICA
                         C07B061-00
     The title compound (I), thermally decomposable into N-vinyformamide, is
AB
     manufactured by condensing N-(α- hydroxyethyl) formamide
     (II) and formamide in the presence of an acid catalyst while
     removing H2O formed in the reaction. Thus, heating II, formamide
     , and H2SO4 at 80° under N gave I with 70% conversion of II.
     ethylidenebisformamide intermediate vinylformamide; thermal decompn
ST
     ethylidenebisformamide; hydroxyethylformamide formamide
     condensation acid catalyst
     Condensation reaction catalysts
IT
        (acids, for condensation of N-(hydroxyethyl)formamide
        and formamide)
IT
     Acids, uses
     RL: CAT (Catalyst use); USES (Uses)
        (catalysts, for condensation of N-(hydroxyethyl)
        formamide and formamide)
     Thermal decomposition
IT
        (of ethylidenebisformamide, N-vinylformamide from)
     Condensation reaction
IT
        (of formamide with N-(hydroxyethyl)
        formamide)
     104-15-4, p-Toluenesulfonic acid, uses
                                                7664-93-9, Sulfuric acid, uses
IT
     RL: CAT (Catalyst use); USES (Uses)
        (catalyst, for condensation of N-(hydroxyethyl)
        formamide and formamide)
IT
     102904-85-8, N-(\alpha- Hydroxyethyl) formamide
     RL: USES (Uses)
        (condensation of, with formamide)
IT
     75-12-7, Formamide, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (condensation of, with N-(hydroxyethyl)formamide)
     72018-12-3P
IT
     RL: PREP (Preparation)
        (preparation of)
     13162-05-5P, N-Vinylformamide
IT
     RL: PREP (Preparation)
        (preparation of, by thermal decomposition of ethylidenebisformamide)
     20602-52-2P, Ethylidenebisformamide
TT
     RL: PREP (Preparation)
        (preparation of, intermediate for N-
        vinylformamide)
     102904-85-8, N-(\alpha- Hydroxyethyl) formamide
IT
     RL: USES (Uses)
         (condensation of, with formamide)
     102904-85-8 HCAPLUS
RN
     Formamide, N-(1-hydroxyethyl)- (9CI) (CA INDEX NAME)
CN
         OH
OHC-NH-CH-Me
     75-12-7, Formamide, reactions
RL: RCT (Reactant); RACT (Reactant or reagent)
IT
         (condensation of, with N-(hydroxyethyl)formamide)
RN
     75-12-7 HCAPLUS
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
```

```
H_2N-CH=0
IT
    72018-12-3P
    RL: PREP (Preparation)
       (preparation of)
    72018-12-3 HCAPLUS
RN
    Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)
CN
    CM
    CRN 13162-05-5
    CMF C3 H5 N O
H_2C = CH - NH - CH = O
IT
     13162-05-5P, N-Vinylformamide
     RL: PREP (Preparation)
        (preparation of, by thermal decomposition of ethylidenebisformamide)
     13162-05-5 HCAPLUS
RN
     Formamide, N-ethenyl- (9CI) (CA INDEX NAME)
CN
H_2C = CH - NH - CH = 0
L92 ANSWER 14 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
    1987:496345 HCAPLUS
AN
     107:96345
DN
     Entered STN: 19 Sep 1987
ED
     Preparation of N-vinylformamide useful as a
TI
     flocculant monomer
     Tamaru, Akio; Sato, Shinichi; Mori, Koji; Tsuruga, Masahiro
IN
     Mitsubishi Chemical Industries Co., Ltd., Japan
PΑ
     Jpn. Kokai Tokkyo Koho, 5 pp.
SO
     CODEN: JKXXAF
DT
     Patent
     Japanese
LA
     ICM C07C103-365
IC
     ICS C07C102-00
     23-18 (Aliphatic Compounds)
CC
     Section cross-reference(s): 35
FAN.CNT 1
                                         APPLICATION NO.
                                                              DATE
                        KIND DATE
     PATENT NO.
                                          ______
                              _ - - - - - -
                        - - - -
                                          JP 1985-199685
                                                               19850910
                        A2
                               19870314
     JP 62059248
     JP 06004572
                        B4
                               19940119
                               19850910
PRAI JP 1985-199685
CLASS
 PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES
                       ______
  ______
 JP 62059248
                       C07C103-365
                ICM
                       C07C102-00
                ICS
     Title compound (I), useful as a monomer for flocculant water-soluble polymers,
     was prepared by etherification of HCONHCHMeOH (II) with polyhydric alcs.
     followed by liquid phase thermal decomposition under vacuum while distilling
the
```

resulting I. Thus, II, prepared by treating H2NCHO with MeCHO in the presence of NaCO3, was treated with HO(C2H4O)3H and H2SO4 at 25-40 $^{\circ}$

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for 3 h with the pH adjusted to 7.0. The mixture containing the resultant
ether
     was heated at 150-160° and 3 mm Hg for 2 h with distillation to give 74%
ST
     vinylformamide prepn monomer flocculant; formamide hydroxyethyl
     etherification thermal decompn; etherification
     hydroxyethylformamide thermal decompn
IT
     Flocculating agents
        (vinylformamide as)
IT.
     102904-85-8
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (etherification and thermal decomposition of, vinylformamide from)
TT
     57-55-6, Propylene glycol, reactions 107-21-1, Ethylene glycol,
     reactions 112-27-6, Triethylene glycol
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (etherification with, of (hydroxyethyl) formamide)
IT
     13162-05-5P, N-Vinylformamide
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of, by thermal decomposition of etherified (
        hydroxyethyl) formamide)
IT
     102904-85-8
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (etherification and thermal decomposition of, vinylformamide from)
RN
     102904-85-8 HCAPLUS
     Formamide, N-(1-hydroxyethyl) - (9CI) (CA INDEX NAME)
CN
        OH
OHC-NH-CH-Me
     13162-05-5P, N-Vinylformamide
TT
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of, by thermal decomposition of etherified (
        hydroxyethyl) formamide)
RN
     13162-05-5 HCAPLUS
                                 (CA INDEX NAME)
     Formamide, N-ethenyl- (9CI)
CN
H_2C = CH - NH - CH = O
L92 ANSWER 15 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN
NA
     1986:627548 HCAPLUS
DN
     105:227548
     Entered STN: 26 Dec 1986
ED
TI
    Manufacture of N-vinylformamide polymers
     Murao, Yoshikazu; Sawayama, Shigeru; Sato, Koichi
IN
     Mitsubishi Chemical Industries Co., Ltd., Japan
PA
SO
     Jpn. Kokai Tokkyo Koho, 7 pp.
     CODEN: JKXXAF
DT
    Patent
LA
     Japanese
IC
     ICM C08F026-02
CC
     35-4 (Chemistry of Synthetic High Polymers)
FAN.CNT 1
     PATENT NO.
                         KIND
                                DATE
                                            APPLICATION NO.
     _______
                         ----
                                -----
                                                                   _____
                                            JP 1984-219301
     JP 61097309
                         A2
                                19860515
                                                                   19841018
     JP 05082402
                         B4
                                19931118
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19841018

PRAI JP 1984-219301

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CLASS
                CLASS PATENT FAMILY CLASSIFICATION CODES
 PATENT NO.
                        C08F026-02
JP 61097309
                ICM
    N-Vinylformamide (I) polymers with good water solubility
    and hydrophilicity are prepared in high yield without using toxic
    nitriles by addition reaction of formamide (II) with
    acetaldehyde (III) using basic catalysts, etherification of the
    N-(\alpha- hydroxyethyl) formamide (IV) with primary or
    secondary alcs. using acidic catalysts, dealcoholation of the ether at
    250-600°, and polymerization of the I. Hydrolysis of I polymers gives
    polyvinylamines useful as coagulating agents, paper manufacturing
    reagents, ion exchange resins, and cationic high-mol.-weight electrolytes (no
    data). Thus, II 450, K2CO3 6.9, and hexane 450 g were stirred at
    25°, mixed with 530 g III over 3.5 h, stirred 30 min, and cooled to
     5° to form a crystalline slurry which was treated with 961 g MeOH and
     9.8 g H2SO4 at 250° for 4 h, then neutralized with 12.5 g aqueous NH3,
     filtered, decanted, and concentrated in vacuo to form 961 g IV containing 2.5%
II.
     IV was fed at 1.0 g/min along with 80 mL/min N to a reactor at 400^{\circ}
     and 145 mm Hg, cooled, stripped of MeOH, and distilled to give 651 g I
     4% II. I (10.4 g) and 0.3 g 10% aqueous N, N'-azobis (2-amidinopropane)
     hydrochloride were mixed at 50° for 8 h to give a polymer having
     reduced viscosity (25°, 1 g/dL in 1 N aqueous HCl) 6.3 dL/g, in 99.1%
     yield (84% based on the initial II), vs. 3.2 dL/g and 87.2% (12%) for a
    polymer prepared from lactonitrile and III.
     vinylformamide manuf polymn water soly; etherification dealcoholation
ST
     formamide acetaldehyde adduct; dealcoholation
     etherification formamide acetaldehyde adduct;
     polyvinylformamide manuf formamide acetaldehyde alc;
     formamide acetaldehyde addn etherification
     dealcoholation; polyvinylamine hydrolysis vinylformamide polymer
IT
     Alcohols, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (etherification by, of hydroxyalkylformamide)
     75-12-7, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (addition reaction of, with acetaldehyde)
     75-07-0, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (addition reaction of, with formamide)
     67-56-1, reactions 109-86-4
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (etherification by, of hydroxyalkylformamide)
IT
     72018-12-3P
     RL: PREP (Preparation)
        (manufacture of water soluble, from formamide, acetaldehyde
        and alcs.)
IT
     13162-05-5P
     RL: IMF (Industrial manufacture); PREP (Preparation)
        (manufacture of, by dealcoholation of alkoxyethyl
        formamides)
IT
     38591-94-5P
                   100579-03-1P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation and dealcoholation of)
IT
     102904-85-8P
     RL: RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent)
        (preparation and etherification of)
IT
     75-12-7, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (addition reaction of, with acetaldehyde)
     75-12-7 HCAPLUS
RN
```

CN Formamide (8CI, 9CI) (CA INDEX NAME)

 $H_2N-CH=0$

RN 75-07-0 HCAPLUS

CN Acetaldehyde (8CI, 9CI) (CA INDEX NAME)

H3C-CH-0

IT 72018-12-3P

RL: PREP (Preparation)
 (manufacture of water soluble, from formamide, acetaldehyde
 and alcs.)

RN 72018-12-3 HCAPLUS

CN Formamide, N-ethenyl-, homopolymer (9CI) (CA INDEX NAME)

CM 1

CRN 13162-05-5 CMF C3 H5 N O

H2C== CH- NH- CH== O

IT 13162-05-5P

RL: IMF (Industrial manufacture); PREP (Preparation) (manufacture of, by dealcoholation of alkoxyethyl formamides)

RN 13162-05-5 HCAPLUS

CN Formamide, N-ethenyl- (9CI) (CA INDEX NAME)

H2C== CH- NH- CH== O

IT 102904-85-8P

RN 102904-85-8 HCAPLUS

CN Formamide, N-(1-hydroxyethyl) - (9CI) (CA INDEX NAME)

OH | | OHC- NH- CH- Me

L92 ANSWER 16 OF 16 HCAPLUS COPYRIGHT 2004 ACS on STN

AN 1985:132634 HCAPLUS

DN 102:132634

ED Entered STN: 20 Apr 1985

TI Ethylidenebisformamide, and its use in preparing poly(vinylamine) and its salts

IN Dawson, Daniel J.; Otteson, Kenneth M.

```
PA
    Dynapol, USA
    U.S., 10 pp.
SO
    CODEN: USXXAM
     Patent
DT
    English
LΑ
IC
     ICM C07C102-00
    564159000
NCL
     35-2 (Chemistry of Synthetic High Polymers)
     Section cross-reference(s): 23
FAN.CNT 1
                                           APPLICATION NO.
                                                                  DATE
     PATENT NO.
                       KIND
                              DATE
                                           ______
                                                                  ______
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     _____
                                                                19811105
    US 4490557
US 4578515
                               19841225
                                           US 1981-318615
                        Α
                        Α
                               19860325
                                           US 1984-618420
                                                                  19840607
PRAI US 1981-318615
                               19811105
CLASS
                CLASS PATENT FAMILY CLASSIFICATION CODES
 PATENT NO.
                       C07C102-00
 US 4490557
               ICM
                NCL
                       564159000
     CASREACT 102:132634
OS
     Ethylidenebisformamide (I) [20602-52-2] is prepared by contacting
AΒ
     a liquid mixture of formamide [75-12-7],
     acetaldehyde [75-07-0], and an NH3 scavenger with an
     acetic catalyst at > 50°, and I can be pyrolyzed to give N
     -vinylformamide (II) [13162-05-5], the polymer of
     which is hydrolyzable by acid to poly(vinylamine). Thus, 260 g
     formaldehyde and 10 g Ac2O were mixed with 70 g acetic ion exchanger
     catalysts, mixed slowly with 44 g acetaldehyde, heated 70 min at
     50-54°, mixed with 10 g Ac20, and heated 2.5 h at 50-54°.
     The reaction product was fed to a wiped-film evaporator at
     7.75-10.6 mL/min to give 72% I, which (30 g) was melted, poured into an
     evaporator, passed into a pyrolysis tube having temperature at 5 points
     254-266, 369-454, 543-541, and 577-607°, and collected under vacuum
     to give 86-87% II.
     ethylidenebisformamide acetaldehyde formamide
     condensation; vinylformamide pyrolysis ethylidenebisformamide
     75-12-7, reactions
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (condensation of, with acetaldehyde)
     75-07-0, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (condensation of, with formamide)
     20602-52-2P
ΙT
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (preparation and pyrolysis of)
     13162-05-5P
IT
     RL: PREP (Preparation)
        (preparation of, by pyrolysis of ethylidenebisformamide)
     75-12-7, reactions
IT
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (condensation of, with acetaldehyde)
     75-12-7 HCAPLUS
RN
     Formamide (8CI, 9CI) (CA INDEX NAME)
CN
H_2N-CH=0
```

TT 75-07-0, reactions
RL: RCT (Reactant); RACT (Reactant or reagent)

(condensation of, with formamide)

RN 75-07-0 HCAPLUS

CN Acetaldehyde (8CI, 9CI) (CA INDEX NAME)

 $H_3C-CH=0$

IT 13162-05-5P

RL: PREP (Preparation)

(preparation of, by pyrolysis of ethylidenebisformamide)

RN 13162-05-5 HCAPLUS

CN Formamide, N-ethenyl- (9CI) (CA INDEX NAME)

 $H_2C = CH - NH - CH = 0$

=> => fil wpix FILE 'WPIX' ENTERED AT 07:33:35 ON 29 SEP 2004 COPYRIGHT (C) 2004 THE THOMSON CORPORATION

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MOST RECENT DERWENT UPDATE: 200462 <200462/DW>
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L111 ANSWER 1 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN AN 2004-304767 [28] WPIX

AN 2004-304767 DNC C2004-115788

Producing N-vinylformamide, useful as monomer, by reacting hydroxyethyl formamide with reactant including cyclic anhydride group(s) to form ester, and dissociating the ester to synthesize N-vinylformamide and compound having diacid group(s).

DC A41 E16

IN BECKMAN, E J; CAPELLI, C C; CHAPMAN, T M; FAVERO, C G; SWIFT, H E

PA (SNFS-N) SNF SA; (UYPI-N) UNIV PITTSBURGH

CYC 104

PI WO 2004020395 A1 20040311 (200428)* EN 27 C07C231-12 RW: AT BE BG CH CY CZ DE DK EA EE ES FI FR GB GH GM GR HU IE IT KE LS ADT

AB

FS

FΑ

MC

TECH

```
LU MC MW MZ NL OA PT RO SD SE SI SK SL SZ TR TZ UG ZM ZW
         W: AE AG AL AM AT AU AZ BA BB BG BR BY BZ CA CH CN CO CR CU CZ DE DK
            DM DZ EC EE ES FI GB GD GE GH GM HR HU ID IL IN IS JP KE KG KP KR
            KZ LC LK LR LS LT LU LV MA MD MG MK MN MW MX MZ NI NO NZ OM PG PH
            PL PT RO RU SC SD SE SG SK SL SY TJ TM TN TR TT TZ UA UG UZ VC VN
            YU ZA ZM ZW
                     A1 20040319 (200462)
                                                      C07C231-12
     AU 2003265840
    WO 2004020395 A1 WO 2003-US27084 20030829; AU 2003265840 A1 AU
     2003-265840 20030829
FDT AU 2003265840 Al Based on WO 2004020395
                          20020830
PRAI US 2002-407077P
     ICM C07C231-12
     ICS C07C233-03; C07F007-18
     WO2004020395 A UPAB: 20040429
     NOVELTY - Production of N-vinylformamide (NVF)
     involves reacting hydroxyethyl formamide with a
     reactant including at least one cyclic anhydride group to form
     an ester, and dissociating the ester to synthesize N-
     vinylformamide and a compound including at least one diacid group.
          DETAILED DESCRIPTION - An INDEPENDENT CLAIM is also included for a
     reagent comprising at least one cyclic anhydride group
     covalently tethered to a solid support.
          USE - N-vinylformamide is a monomer that is
     free-radically polymerizable to produce water-soluble poly ( {\tt N}-
     vinylformamide) and also undergoes controlled radical
     polymerization using RAFT methodology.
          ADVANTAGE - The process can be carried out continuously or batchwise,
     and requires less stringent conditions than current synthetic routes and
     hence can provide a product of increased purity and allow for generation
     of higher molecular weight poly(NVF).
     Dwg.0/5
     CPI
     AB; DCN
     CPI: A01-D06; A12-W11K; E06-A01; E07-A01; E10-D03C; E11-G
                    UPTX: 20040429
     TECHNOLOGY FOCUS - POLYMERS - Preferred Compounds: The reactant including
     at least one cyclic anhydride group is succinic
     anhydride, maleic anhydride, phthalic
     anhydride, a polymer including at least one cyclic
     anhydride group, or a solid support to which at least one cyclic
     anhydride group is covalently tethered. The cyclic
     anhydride is regenerated from a diacid formed in the synthesis of
     the ester by dehydrating the diacid. Toluene or
     acetaldehyde is used as a solvent. The polymer including at least
     one cyclic anhydride group, the polymer including at least one
     ester group, and the polymer including at least one diacid group has no or
     limited solubility in the solvent. The polymer includes cyclic
     anhydride groups and is a copolymer of methyl vinylether and
     maleic anhydride having a weight average molecular
     weight of approximately 190000-3000000. The polymer is a reaction product
     of an alpha olefin or a mixture of alpha olefins with maleic
     anhydride. The alpha olefin is an 18C alpha-olefin. The polymer is
     a methyl vinylether/maleic anhydride decadiene
     copolymer. It is a copolymer of styrene and maleic
     anhydride. The polymer is a solid in the reaction or a porous
     crosslinked solid. The polymer is a crosslinked polymer including styrene
     and maleic anhydride repeat units. The solid support
     is silica. The acetaldehyde to formamide mole ratio is
     at least 2.
     Preferred Property: The polymer has a molecular weight of at least 20000.
     The copolymer has a weight average molecular weight of at least 2000.
     Preferred Process: The process includes regenerating the polymer including
```

at least one cyclic anhydride group by heating the polymeric

material containing at least one diacid group to a high temperature to dehydrate diacid groups. The temperature used to dehydrate diacid groups is higher than a temperature used to dissociate the ester by heat.

Acetaldehyde, formamide, and the reactant including at least one cyclic anhydride group are mixed in a single reaction vessel, and hydroxyethyl formamide is formed in the reaction vessel to react with the reactant including at least one cyclic anhydride group. A base or an acid catalyst is used in the reaction to make hydroxyethyl formamide.

ABEX

UPTX: 20040429

EXAMPLE - 5.66 ml acetaldehyde were dissolved in 20 ml dioxane.

1 ml formamide containing 0.5 mol% potassium carbonate was added dropwise, and the reaction was stirred at 10-15 degreesC for 2 hours. 8.29 g poly(styrene-co-maleic anhydride) was dissolved in 50 ml dioxane and the solution was added to the reaction. Infrared monitoring was done throughout the reaction. Anhydride peaks reduced but did not completely disappear in infrared over the time the reaction was carried out. Synthesis of NVF was confirmed by nuclear magnetic resonance.

L111 ANSWER 2 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN **1996-210957** [22] WPIX DNC C1996-067417 Simple preparation of N-alkenyl-carboxamide cpds especially ${\tt N-vinyl}$ -formamide - involves reacting amide and carbonyl cpd. in presence of base and carboxylic acid derivative, useful in polyvinyl amine production. A41 B05 E19 F09 DC IN HEIDER, M; HENKELMANN, J; RUEHL, T PΑ (BADI) BASF AG CYC 7 EP 709367 A1 19960501 (199622)* GE C07C231-08 PIR: BE DE FR GB NL A1 19960502 (199623) 5 C07C233-03 DE 4438366 A 19960813 (199642) 5 C07C233-02 JP 08208575 7 C07C231-08 EP 709367 B1 19970827 (199739) GE R: BE DE FR GB NL G 19971002 (199745) C07C231-08 DE 59500563 C07C231-08 US 5710331 A 19980120 (199810) EP 709367 A1 EP 1995-116459 19951019; DE 4438366 A1 DE 1994-4438366 ADT 19941027; JP 08208575 A JP 1995-280758 19951027; EP 709367 B1 EP 1995-116459 19951019; DE 59500563 G DE 1995-500563 19951019, EP 1995-116459 19951019; US 5710331 A US 1995-548724 19951026 FDT DE 59500563 G Based on EP 709367 19941027 PRAI DE 1994-4438366 3.Jnl.Ref; DE 3443463; EP 184074; FR 2558156; JP 62059248; 2.Jnl.Ref IC ICM C07C231-08; C07C233-02; C07C233-03 C07C231-04; C07C231-12; C07C233-05; C07C233-11; C07C233-58; C07C233-65 709367 A UPAB: 19960604 AB EΡ

Preparation of N-alkenyl-carboxamide of formula (I) comprises (a) reacting an amide of formula (II) with a carbonyl cpd. of formula (III) in the presence of a base and either carrying out or continuing reaction in the presence of a carboxylic acid deriv of formula (IV); and (b) isolating (I).

R1-CONH-CR2=CR3R4 (I) R1-CO-NH2 (II) R2-CO-CHR3R4 (III) R5-CO-X (IV)

R1-R4 = H or a (cyclo)aliphatic or aromatic gp, opt with inert substits; R5 = H, alkyl or aryl; X = halogen or an alkoxy or carboxyalkyl gp.

USE - The process is used for preparing N-vinylformamide (IA) (claimed). (I) are intermediates, which can be polymerised and hydrolysed to the corresp polyvinylamines. These, especially

polyvinyl formamine, are useful in the prodn of dyes, pharmaceuticals, flocculants and viscosity regulators for the paper industry.

ADVANTAGE - The process is simple, uses readily available educts, proceeds at mild reaction temps and gives high (I) yields. It avoids the problems associated with pyrolysis of ethylidene **formamide**, N-acetylethyl **formamide**, N-alkoxyethyl **formamide**, N-hydroxyethylformamide or N-cyanoethylformamide, which is relatively costly and gives unsatisfactory total yields as a result of losses at the high reaction temps. required. Dwg.0/0

FS CPI

FA AB; DCN

MC CPI: A01-D06; A10-E09; B10-D03; E10-D03C; E10-D03D; F05-A06C

ABEQ EP 709367 B UPAB: 19970926

A process for the preparation of N-alkenylcarboxamides of the formula R1-CO-NH-CR2=CR3R4 (I) where R1 to R4, independently of one another, are each hydrogen or an aliphatic, cycloaliphatic or 6-10C aryl radical which may carry halogen, nitro, alkoxy or alkyl, wherein an amide of the formula R1-CO-NH2 (II) where R1 has the above-mentioned meanings, and a carbonyl compound of the formula R2-CO-CHR3R4 (III) where R2 to R4 have the above-mentioned meanings, are reacted in a ratio of carbonyl compound (III) to amide (II) of from 0.5 to 10 equivalents, in the presence of a base at from 0 to 150 deg. C. a) the reaction either being carried out in the presence of a carboxylic acid derivative of the formula R5-CO-X (IV) where R5 is hydrogen, alkyl or aryl and X is halogen, alkoxy or carboxyalkyl, in a ratio of carboxylic acid derivative IV to amide (II) of from 0.5 to 10 equivalents, b) or being continued in the presence of a carboxylic acid derivative of the formula (IV) in a ratio of carboxylic acid derivative (IV) to amide (II) of from 0.5 to 10 equivalents, and the amide of the formula is isolated. Dwg.0/0

ABEQ US 5710331 A UPAB: 19980309

Prepn. of N-alkenyl-carboxamide of formula (I) comprises (a) reacting an amide of formula (II) with a carbonyl cpd. of formula (III) in the presence of a base and either carrying out or continuing reaction in the presence of a carboxylic acid deriv of formula (IV); and (b) isolating (I).

R1-CONH-CR2=CR3R4 (I) R1-CO-NH2 (II) R2-CO-CHR3R4 (III) R5-CO-X (IV)

R1-R4 = H or a (cyclo)aliphatic or aromatic gp, opt with inert substits; R5 = H, alkyl or aryl; X = halogen or an alkoxy or carboxyalkyl gp.

USE - The process is used for preparing N-vinylformamide (IA) (claimed). (I) are intermediates, which can be polymerised and hydrolysed to the corresp polyvinylamines. These, esp. polyvinyl formamine, are useful in the prodn of dyes, pharmaceuticals, flocculants and viscosity regulators for the paper industry.

ADVANTAGE - The process is simple, uses readily available educts, proceeds at mild reaction temps and gives high (I) yields. It avoids the problems associated with pyrolysis of ethylidene formamide, N-acetylethyl formamide, N-alkoxyethyl formamide, N-hydroxyethylformamide or N-cyanoethylformamide, which is relatively costly and gives unsatisfactory total yields as a result of losses at the high reaction temps. required.

Dwg.0/0

L111 ANSWER 3 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN

AN 1995-063810 [09] WPIX

DNC C1995-028335

Preparation of **formamide** for use in preparation of **N**-**vinylformamide** - comprises reacting formate with ammonia in the
presence of alcohol, without water and catalyst present.

DC A41 E16

```
(MITU) MITSUBISHI KASEI CORP
PΑ
CYC 1
     JP 06340601
                                                      C07C233-03
PΙ
                    A 19941213 (199509)*
ADT JP 06340601 A JP 1993-129255 19930531
PRAI JP 1993-129255
                        19930531
     ICM C07C233-03
     ICS C07C231-02
     JP 06340601 A UPAB: 19950306
ΔR
     Preparation of formamide comprises reaction of formate with ammonia
     in the presence of 20 weight% or more alcohol based on formate under being
     free from water and catalysts. Formate is prepared by esterification of
     formic acid which is obtd. by hydrolysis of polymer N-
     vinyl formamide.
          USE/ADVANTAGE - Used as a material for N-(a-hydroxyethyl)
     formamide which is the intermediate for preparing N-
     vinylformamide. Formamide with less impurities is obtd.
     Formic acid used is the by-product which is produced in the process of the
     preparation of polyvinylamine.
          In an example, to a solution of methyl formate (219g, consisting of 80.2
     weight% methyl formate, 19.6 weight% methanol and 0.2 weight% water), methanol
     (9.7g) was added to be 30 weight% methanol in total based on methyl formate,
     then anhydrous ammonia gas (54.6g) was blown in over 3 hrs. at 25 deg.C
     under the atmospheric press. And it was matured for 1 hr. The conversion
     of methyl formate was 98% and the selectivity of formamide was
     99%. Simple distillation of the reaction solution was carried out at 3 Torr
     to give formamide in 95% distillation yield, which contains 1.3
     weight% ammonium formate.
     Dwg.0/0
FS
     CPI
FΑ
     AB; GI; DCN
MC
     CPI: A01-D06; E10-D03C
L111 ANSWER 4 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
     1995-011783 [02]
                       WPIX
DNC C1995-005215
     Economical preparation of N-(alpha-hydroxyethyl) formamide
TI
     - comprises reaction of formamide with acetaldehyde
     and regeneration of solvent to use repeatedly.
DC
     E16
     (MITU) MITSUBISHI KASEI CORP
PΑ
CYC 1
     JP 06298713
                    A 19941025 (199502)*
                                                5
                                                      C07C233-18
PΤ
                   B2 20020826 (200263)
     JP 3319020
                                                      C07C233-18
                                                -5
     JP 06298713 A JP 1993-86398 19930413; JP 3319020 B2 JP 1993-86398 19930413
ADT
FDT JP 3319020 B2 Previous Publ. JP 06298713
PRAI JP 1993-86398
                         19930413
IC
     ICM C07C233-18
     ICS C07C231-08; C07C231-12
ICA C07B061-00
     JP 06298713 A UPAB: 19950117
     Preparation of N-(alpha-hydroxyethyl)formamide(I) comprises
     (1) reaction of formamide(II) with acetaldehyde(III)
     in water-immiscible solvent(IV) in the presence of base catalyst(V), (2)
     isolation of (I) from the reaction mixture and, (3) recycling the mother
     liquor to process (1) to reuse as reaction solvent.$
          Preparation of N-(alpha-alkoxyethyl) formamide(s)(VI) comprises
     (1) reaction of (II) with (III) in (IV) in the presence of (V) to prepare
     (I), (2) reaction of (I) with alcohol(s)(VII) in the presence of acid
     catalyst(IX), (3) separation of (VI) from the reaction prod., (4) washing the
     mother liquor separated in (3) with acid solution, (5) recycling the treated
     mother liquor to (1), to reuse as reaction solvent.$
          Using one or more aliphatic hydrocarbon, aromatic hydrocarbon,
```

halogenated hydrocarbon as (IV), and washing the mother liquor with acid

solution before reuse as specifically claimed.\$ (II) is pref. reacted with 1-5 mol.-fold (III) in the presence of (V((e.g. sodium (bi)carbonate, potassium phosphate etc.) in (IV) (0.2-10 weight-fold to (II)) at pref. 0.40 deg. C. (VII) (pref. methanol, 2.0-30 mol.-fold to (I) and (IX) (pref. sulphuric acid, methanesulphonic acid etc., 0.1-5 mol.% to (I)) are added, the reaction of (I) with (VII) is carried out at -10 deg. C to 60 deg. C(pref. 0.40 deg. C). (IX) is neutralised, the prod. is stood, (IV) layer is separated, washed with acid solution(e.g. 0.01-10 weight% mineral acid) and returned to (I) preparation to reuse as (IV).\$ USE/ADVANTAGE - (I) is used as intermediate for preparation of (VI) which is used as material for preparation of N-vinylformamide. Mother liquor is regenerated and reused, (I) is prepared more economically than previously. In an example, potassium carbonate(1.33g)/(III)(200g) solution was added to mixture of (III)(235g)/toluene(899g) at 20 deg. C to prepare (I). Solid was filtered, the filtrate was washed with 1% sulphuric acid(800g) and water (800g) sucessively, returned to (I) preparation. Toluene regenerated is used as reaction solvent without trouble. Dwg.0/0 CPI AB; DCN CPI: E10-D03C; N01-A01; N04-B L111 ANSWER 5 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN **1994-363588** [45] WPIX C1994-165855 Production of N-vinyl formamide polymer comprises reacting acetaldehyde with formamide in presence of basic catalyst(s), reacting with prim. alcohol(s) in presence of acid catalysts, heating and polymerising.. (MITU) MITSUBISHI KASEI CORP A 19941011 (199445)* JP 06287232 6 C08F026-02 B2 20030114 (200308) JP 3365430 6 C08F026-02 JP 06287232 A JP 1993-73807 19930331; JP 3365430 B2 JP 1993-73807 19930331 FDT JP 3365430 B2 Previous Publ. JP 06287232 PRAI JP 1993-73807 19930331 ICM C08F026-02 JP 06287232 A UPAB: 19950207 The production of N-vinylformamide (NVF) polymer comprises reacting acetaldehyde with formamide (FA) in the presence of basic catalyst to form N-(hydroxyethyl) formamide (NHEF) (process 1), reacting NHEF with prim. or sec. alcohols in the presence of acid catalysts to form N-(alkoxyethyl) formamide (NAEF) (process 2), heating NAEF containing below 3.0 weight % of AA and its derivs. in the vapour phase to extract alcohol from NAEF and obtaining NVF (process 3), polymerising NVF in the presence of radical initiators (process 4). NAEF contains below 0.5 weight % of 3-hydroxybutanal, below 0.5 weight % crotonaldehyde, below 0.5 weight % of 1,1-dimethoxy-3-hydroxybutane, below 0.05 weight % of 2,4-hexadinal. Basic catalysts are used in amts. of 0.1-0.4 mole. % of FA. The amts. of AA and its derivs. contained in NAEF are controlled to below 3.0 weight % by distillation with distilling columns. ADVANTAGE - High molecular weight NVF polymer is produced at high yields. Dwg.0/0 CPI AB; GI

FS

FA

MC

DNC

ΤI

DC PΑ

CYC

ADT

IC

AΒ

of

FS

FA

CPI: A02-A03; A04-D

PΙ

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L111 ANSWER 6 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
AN
    1994-354704 [44]
                        WPTX
DNC C1994-161720
    N-(alpha-alkoxyethyl) formamide preparation - by reaction of N-(alpha-
    hydroxyethyl) formamide with alcohol in presence of acid
     catalyst, used to prepare N-vinyl-formamide.
DC
     (MITU) MITSUBISHI KASEI CORP
PA
CYC
                    A 19941004 (199444)*
                                                 4
                                                      C07C233-18
    JP 06279376
PΙ
                                                      C07C233-18
    JP 3319007
                    B2 20020826 (200263)
                                                 4
    JP 06279376 A JP 1993-70090 19930329; JP 3319007 B2 JP 1993-70090 19930329
ADT
FDT JP 3319007 B2 Previous Publ. JP 06279376
PRAI JP 1993-70090
                          19930329
    ICM C07C233-18
     ICS B01J031-02; C07C231-08; C07C231-12; C07C231-14
ICA C07B061-00
    JP 06279376 A UPAB: 19941223
AΒ
     Preparation of N-(alpha-alkoxyethyl) formamide(s) (I) comprises (1)
     reaction of N-(alpha-hydroxyethyl) formamide (II) with
     excess alcohol(s) (III) in presence of acid catalyst, (2) recovering
     unreacted (III) from the reaction mixture, (3) dehydration of (III)
     recovered to lower water content below 15%, and, (4) feeding (III)
     regenerated as (a part of) material to process (1).
          USE/ADVANTAGE - (I) is useful as material for preparation of N-
    vinylformamide. Preparation of (I) comprising processes (1), (2) and
     (4) is known already, but (I) is obtd. in higher and more steady yield
     than prior arts by addition of process (3) to former procedure. Pref. (II)
     is prepared by reaction of formamide with formaldehyde and
     acetaldehyde in presence of base catalyst (e.g. sodium- or
    potassium-(bi)carbonate). (II) is reacted with 1.1-50 (pref. 2-30)
     mol-fold (III) (pref. 1-4C prim.- or sec.-alcohol(s)) in presence of 0.1-5
    mol% acid catályst, (e.g. sulphuric acid, phosphoric acid etc.) at -10
    deg.C to 60 deg.C (pref. 0-40 deg.C). Excess (III) is recovered by
distillation,
     fractionated to remove water, water content in (III) regenerated is
     adjusted to 0.5-10 weight%. (III) regenerated is fed to process (1) as (a
     part of) material to become 60-95 mol% of (III) fed to process (1).
    Dwg.0/0
FS
    CPI
FA
    AB; GI; DCN
    CPI: E10-D03C; N01-A01; N04-B; N04-C
MC:
L111 ANSWER 7 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
    1994-245670 [30]
ΑN
                       WPIX
DNC C1994-111915
    Preparation of N-(alpha-alkoxyethyl)-formamide used for N-
ΤI
     vinyl- formamide - by reacting N-(alpha-
    hydroxyethyl) - formamide obtd. from formamide
    and acetaldehyde with prim. or sec. alcohol in presence of
    acidic catalyst.
DC
    E16
     (MITU) MITSUBISHI KASEI CORP
PΑ
CYC
                    A 19940628 (199430)*
                                                      C07C233-18
PΙ
    JP 06179644
                                                 6
    JP 3182946
                    B2 20010703 (200139)
                                                 5
                                                      C07C231-08
ADT
    JP 06179644 A JP 1992-334528 19921215; JP 3182946 B2 JP 1992-334528
    19921215
FDT JP 3182946 B2 Previous Publ. JP 06179644
PRAI JP 1992-334528
                          19921215
    ICM C07C231-08; C07C233-18
     ICS B01J023-02; B01J027-04; B01J027-08; B01J027-25; B01J031-02;
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B01J031-04; B01J031-08 ICA C07B061-00 JP 06179644 A UPAB: 19940914 AB Preparation of N-(alpha-alkoxyethyl) formamide (I) is effected by reaction of N-(alpha-hydroxyethyl) formamide (II), obtd. by reaction of formamide (III) with acetaldehyde in the presence of basic catalyst, with prim. or sec. alcohols in the presence of acidic catalyst. (III) contains below 1000 ppm diformamide. Pref. acetaldehyde containing less than 300 ppm acetic acid is used. Purified (I) is obtd. by distillation of (I) under reduced pressure (maximum temperature is 70-100 deg.C and the maximum pressure is 2-30 mmHg). In the preparation of (II), the salt of strong alkali e.g. hydroxide of alkali metal (Li, Na or K etc.) and weak acid e.g. organic acid, phenols or sulphurous acid etc., is used as basic catalyst. The catalyst is used in an amount of 0.01-10 (0.1-5) mol% to (III). The mol ratio of (III) : acetaldehyde is 1 : 1.0-5.0. The reaction is carried out at (-)10-100 (0-40) deg.C. The prim. or sec. alcohol e.g. methanol, ethanol, etc. is used in an amount of 1.0-30 times mol to (II). Acidic catalyst e.g. H2SO4 or HCl etc. is used in an amount of 0.001-10 (0.1-5) mol%. The reaction is carried out at (-)10-60 (0-40) deg.C. USE/ADVANTAGE - (I) is a useful material as an intermediate in the preparation of N-vinylformamide. (I), which has good thermal stability, is obtd. in high yield (95-97%). Dwq.0/0CPI FS AB; GI; DCN FΑ CPI: E10-D03C; N01-A; N04-C; N04-D; N05-E02; N05-E03 L111 ANSWER 8 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN **1994-186386** [23] WPIX AN DNC **C1994-084578** Prepn of N-vinyl formamide used as monomer includes addn of oxide, hydroxide or carbonate of alkaline earth metal or crude cpd. DC A41 E16 (MITU) MITSUBISHI KASEI CORP PA CYC A 19940506 (199423)* 6 C07C233-03 PIJP 06122661 6 B2 20020812 (200259) C07C233-03 JP 3314417 JP 06122661 A JP 1992-251263 19920921; JP 3314417 B2 JP 1992-251263 ADT 19920921 JP 3314417 B2 Previous Publ. JP 06122661 PRAI JP 1992-251263 19920921 ICM C07C233-03 ICICS C07C231-18 JP 06122661 A UPAB: 19940727 AΒ Preparation of N-vinyl formamide (I) comprises adding oxide, hydroxide or carbonate of alkaline earth metal or crude (I). Process involves (1) distilling, adding inorganic acid to the distillate containing (I) to give pH 4.5-8.5 when diluted with water (5 weight times) and distilling again; and (2) distilling with a membrane evaporator, adding inorganic acid to the distillate containing (I) to give pH 4.5-8.5 when diluted with water (5 weight times), distilling with a membrane evaporator to recover, and refining with a tower. ADVANTAGE - Stable (I) is prepared efficiently and used as a monomer. In an example, N-(alpha-hydroxyethyl) formamide (3kg), methanol (3.15kg) and sulphuric acid (25g) were reacted at 25-40 deg.C for 3 hrs. with stirring, then were distilled under 3 mmHg to give ether. The ether was fed at 2 g/min. into a stainless tube kept at 400

deg.C under 100 mmHg and the discharge gas was condensed immediately to

FS

FAMC

AN

DC

PΑ CYC

ICA

and

FS

FΑ

1991-350881 [48] WPIX

AΒ

DNC

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carry out thermal decomposition. The distillate (2.3kg) (NVF 64%, methanol
     31%) was recovered. pH value was 4.5 when it was diluted with water being
     5 weight times as much. The distillate added Ca oxide (2.9g) was kept at 10
     deg.C for 1 hr. with stirring followed by removing insol. matter, then
     treating with membrane evaporator under 3 torr pressure, 125 deg.C vapour
     temperature, 500 g/hr. a feeding amount and 5 mins. of retention time to give
(I).
     1N H2SO4 in methanol (7 ml) was added to the recovered solution, and
distillation
     treatment was carried out under the same conditions as above. The
     distillate consisted of 95% NVF, 4.5% formamide and 0.5% ether.
     The recovery of (I) was 96%.
     Dwg.0/0
     CPI
     AB; GI; DCN
     CPI: A01-D06; E10-D03D
L111 ANSWER 9 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
     1993-232314 [29]
                        WPIX
    C1993-103388
     Recovery of N-vinyl formamide from mixed
     solution - using thin film evaporator and distillation column, giving high
purity
     prod. without decomposition etc..
     (MITU) MITSUBISHI KASEI CORP
                                                      C07C233-09
                    A 19930622 (199329)*
     JP 05155829
                    B2 20010129 (200113)
                                                      C07C231-24
     JP 3128902
     JP 05155829 A JP 1991-318209 19911202; JP 3128902 B2 JP 1991-318209
     19911202
     JP 3128902 B2 Previous Publ. JP 05155829
PRAI JP 1991-318209
                          19911202
     ICM C07C231-24; C07C233-09
     ICS C07C233-03
     B01D001-22; B01D003-14
     JP 05155829 A UPAB: 19931116
     In the recovery of N-vinyl formamide by
     distillation of mixed solution which is obtd. by thermal decomposition method
     contains N-vinyl formamide, the mixed solution
     is treated in a thin film evaporator at 70-150 deg. C under reduced
     pressure of 1-20 Torr to recover a greater portion of the mixed solution as
     evaporated matter. The evaporated matter is fractioned by means of a
     distillation column to recover N-vinyl formamide
     and residual unevaporated matter is removed from the system.
          Low boiling alcohol may be removed by vacuum distillation at below 70 deg.
     C before the mixed solution is treated in the thin film evaporator. Pref.
     thermal decomposition method is to remove alcohol from
     N-(alpha-alkoxy-ethyl) formamide obtd. by etherification reaction
     of N-(alpha-hydroxyethyl) formamide with alcohol. The
     distillation column has a pressure of 1-20 Torr and a column temperature of
60-90 deq.
     С..
          ADVANTAGE - High purity N-vinyl formamide
     is recovered efficiently without causing decomposition or polymerisation
     of N-vinyl formamide.
     AB; DCN
     CPI: E10-D03C; E11-Q01
L111 ANSWER 10 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
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DNC C1991-151430
    Ethylidene-bis formamide preparation, used to prepare N-
TI
     vinyl formamide - by dehydration on N-(alpha-
    hydroxyethyl) formamide with formamide in
    presence of acid catalyst.
    A41 E16
DC
     (MITU) MITSUBISHI KASEI CORP
PA
CYC
                     A 19911022 (199148)*
    JP 03236360
PΤ
ADT JP 03236360 A JP 1990-32245 19900213
                          19900213
PRAI JP 1990-32245
     B01J027-02; B01J031-02; C07B061-00; C07C231-08; C07C233-03
     JP 03236360 A UPAB: 19930928
ΑB
     Ethylidene bis-formamide (I) is prepared by dehydration of
     N-(alpha-hydroxyethyl) formamide (II) with
     formamide in the presence of acid catalysts (III). Water produced
     in the reaction leads to outside of the reactor.
          Specifically, (II) is prepared by addition reaction of formamide
     with acetaldehyde in the presence of weak basic catalysts.
     Inorganic acid, organic acid and solid acid catalysts (e.g. ion exchange
     resin, etc.) etc. pref. strong acid catalysts (e.g. H2SO4, HCl, and HNO3,
     etc.) are used as (III). (III) is used 0.1-100 mol% pref. 1-20 mol.% of
     (II). The reaction is at 0-120 (5-90) deg.C.
          USE/ADVANTAGE - N-vinylformamide a good material
     for water-soluble polymer, can be prepared in high yield from high pure (I)
     given by this method.
     0/0
FS
     CPI
     AB; DCN
FΑ
     CPI: A01-D06; E10-D03A; N04; N05-E; N06
MC
L111 ANSWER 11 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
                        WPIX
     1988-001052 [01]
AN
DNC C1988-000429
     Preparation of N-(alpha-alkoxyethyl) formamide derivs. - by reacting
     formamide and acetaldehyde in alcohol, with basic
     catalyst, and etherification of N-(alpha-hydroxyethyl) -
     formamide.
DC
     E16
     FIKENTSCHE, R; KROENER, M; OFTRING, A
IN
     (BADI) BASF AG
PA
CYC
                                                  5
                     A 19880107 (198801)* GE
PΙ
     EP 251118
         R: DE FR GB
                     A 19880107 (198802)
     DE 3622013
                        19880121 (198809)
                     Α
     JP 63014761
                     В
                        19900411 (199015)
                                            GE
     EP 251118
         R: DE FR GB
     DE 3762238
                     G 19900517 (199021)
     EP 251118 A EP 1987-108949 19870623; DE 3622013 A DE 1986-3622013
ADT
     19860701; JP 63014761 A JP 1987-153583 19870622
PRAI DE 1986-3622013
                          19860701
     1.Jnl.Ref; A3...8838; DE 3520829; FR 2558156; JP 61097309; No.SR.Pub; US
REP
     4567300
     B01J027-02; B01J031-02; C07C102-00; C07C103-38; C07C231-08; C07C233-17
IC
           251118 A UPAB: 19930923
AΒ
     N-substd. formamides of formula CH3-CH(OR)-NH-CHO (I) are prepared
     by (a) reacting formamide with acetaldehyde, in
     presence of a basic catalyst and of 1-8C alcohol in ratio by weight of
     formamide: alcohol of 1-15:1, to form N-(alpha-
     hydroxyethyl)-formamide (II), and (b) etherifying (II)
     with a 1-8C alcohol in presence of acid catalysts. R = residue of a 1-8C
     alcohol.
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FS FΑ

MC

ΔN DNC

TI

DC PA

CYC

PΙ

AΒ

FS

FA

CPI

AB; DCN

USE/ADVANTAGE - Use of aliphatic or aromatic hydrocarbons as diluent is avoided. The cpd. (II) pptes. as fine crystals without clumping, and can be etherified without purification. Addition of crystallisation nuclei is not necessary. The cpds. (I) are raw materials for preparation of Nvinylformamide (III) by pyrolysis of (I) at above 400 deg. C and 10-200 mbars. The cpd. (III) gives polymers which have a higher rate of dewatering and retention in paper production, and which are also flocculating agents for slurries. 0/0 CPI AB CPI: E10-D03D; N06 251118 B UPAB: 19930923 ABEQ EP A process for the preparation of an N-substituted formamide of the formula (I) where R is a radial of a 1-8C alcohol, by reacting formamide with acetaidehyde in the presence of a hasic catalyst to give N-(alpha-hydroxyethyl)-formamide and then etherifying the N-(alpha-hydroxyethyl)-formamide with a 1-8C alcohol in the presence of an acidic catalyst, wherein the reaction of formamide with acetaldehyde is carried out in the presence of a 1-8C alcohol, the weight ration of formamide to alcohol being from 1:1 to 15:1. L111 ANSWER 12 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN WPIX **1987-112976** [16] C1987-047146 N-Vinyl formamide preparation in high yield - by etherifying N-(alpha-hydroxyethyl) formamide with poly hydric alcohol(s) and pyrolysing prod. while distilling off Nvinyl formamide obtd. (MITU) MITSUBISHI CHEM IND LTD A 19870314 (198716)* 5 JP 62059248 B2 19940119 (199406) C07C233-03 4 JP 06004572 JP 62059248 A JP 1985-199685 19850910; JP 06004572 B2 JP 1985-199685 19850910 JP 06004572 B2 Based on JP 62059248 19850910 PRAI JP 1985-199685 C07C102-00; C07C103-36 ICM C07C233-03 ICS C07C102-00; C07C103-36; C07C231-12 62059248 A UPAB: 19930922 N-Vinylformamide (I) is prepared by (1) etherifying N-(alpha-hydroxyethyl) formamide (II) by treating with polyhydric alcohol(s) followed by (2) pyrolysis of etherified cpd(s) with simultaneous removal of (I) from the prod. by distillation Pref. (II) is heated with polyhydric alcohol(s), especially diol(s), opt. triethylene glycol, in presence of acid catalyst(s) (e.g. sulphuric acid, phosphoric acid etc.) to 0-100 deg.C, especially 10-50 deg.C. Molar ratio of diol(s)/(II) is 0.5-7, especially 1.2-4, and etherification is carried out until conversion of (II) is above 80%, especially 90% or more. Pyrolysis of the ether(s) is carried out at 90-200 deg.C especially 120-180 deg.C, under 20 mmHg or less, especially 10-1 mmHg pressure. (I) is distilled off with polyhydric alcohol(s) and the distillate is fractionated under reduced pressure to obtain high purity (I). ADVANTAGE - High purity (I) is prepared in high yield without forming polymerised by-prods. Pyrolysis is carried out lower temps. than vapour phase pyrolysis. Heat energy can be economised. 0/0

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MC
     CPI: E10-D03D; N04-B; N04-C
L111 ANSWER 13 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
     1986-165200 [26]
                        WPIX
DNC
    C1986-070823
     N-vinyl formamide polymer production - by
ΤI
     reacting formaldehyde with acetaldehyde using basic catalyst,
     reacting prod. with alcohol heating in gaseous phase and polymerising.
     A14 A91 F09
DC
PΑ
     (MITU) MITSUBISHI CHEM IND LTD
CYC
PΙ
     JP 61097309
                    A 19860515 (198626)*
ADT
     JP 61097309 A JP 1984-219301 19841018
PRAI JP 1984-219301
                          19841018
     C08F026-02
     JP 61097309 A UPAB: 19930922
AΒ
     Method comprises reacting formamide with acetaldehyde
     in the presence of basic catalyst, reacting the obtd. N-alpha-
     hydroxyethyl) formamide with prim. or sec. alcohol in the
     presence of acid catalyst, heating the obtd. N-(alpha-alkoxyethyl)
     formamide to 250-600 deg.C in gaseous phase and polymerising the
     obtd. N-vinylformamide in the presence of radical
     initiator.
          USE/ADVANTAGE - N-vinylformamide polymer of high
     quality is produced in high yield and is hydrolysed to obtain
     polyvinylamine useful as flocculant, paper-making agent or ion exchange
     resin.
     0/0
     CPI
FS
     AB
FA
     CPI: A01-D06; A04-D; A10-E09; F05-A06C
MC
L111 ANSWER 14 OF 14 WPIX COPYRIGHT 2004 THE THOMSON CORP on STN
AN 
     1985-184991 [31]
                       WPIX
DNC C1985-080753
TI
     Preparation of N-substd. formamide from formamide - and
     acetaldehyde, and of N-alpha-alkoxyethyl formamide by
     reaction with alcohol.
DC
     A41 E16
IN
     MURAO, Y; SATOH, K
PΑ
     (MITU) MITSUBISHI CHEM IND LTD
CYC
PΤ
     DE 3500773
                    Α
                       19850725 (198531)*
                                                27
     GB 2152929
                    A 19850814 (198533)
     FR 2558156
                    A 19850719 (198535)
     AU 8537641
                    A 19850718 (198536)
     JP 60149551
                    A 19850807 (198538)
     JP 60193953
                    A 19851002 (198546)
                    A 19860128 (198607)
     US 4567300
     GB 2186876
                    A 19870826 (198734)
     CA 1230347
                    A 19871215 (198802)
     GB 2152929
                    B 19880622 (198825)
     GB 2186876
                    B 19880622 (198825)
     DE 3500773
                    С
                       19910411 (199115)
     JP 04056823
                    B 19920909 (199240)
                                                      C07C233-18
     JP 05010332
                    B 19930209 (199309)
                                                 6
                                                      C07C233-17
ADT DE 3500773 A DE 1985-3500773 19850111; GB 2152929 A GB 1985-669 19850111;
     FR 2558156 A FR 1985-384 19850111; JP 60149551 A JP 1984-5232 19840114; JP
     60193953 A JP 1984-47967 19840313; US 4567300 A US 1985-690252 19850110;
     GB 2186876 A GB 1987-5867 19870512; JP 04056823 B JP 1984-47967 19840313;
     JP 05010332 B JP 1984-5232 19840114
FDT JP 04056823 B Based on JP 60193953; JP 05010332 B Based on JP 60149551
                         19840114; JP 1984-47967 19840313
PRAI JP 1984-5232
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IC
     ICM C07C233-17; C07C233-18
     ICS B01J027-18; B01J027-232; C07B061-00; C07C102-00; C07C103-38;
          C07C231-08; C07C231-22
AB
     DE
          3500773 A UPAB: 19930925
     An N-substd. formamide of formula (I) is prepared by (a) reacting
     formamide with acetaldehyde in presence of a basic
     catalyst, and opt. (b) reacting the N-(alpha-hydroxyethy1) -
     formamide (II) from stage (a) with a prim. or sec. alcohol in
     presence of an acid catalyst. R=H or a radical from a prim. or sec.
     alcohol.
          USE/ADVANTAGE - Is partic. production of (II) and of N-(alpha-
     hydroxyethyl) - formamides, intermediates in preparation of
     N-vinylformamide (III). (III) is a monomer for cationic
     polymers of the polyvinylamine series; these polymers are dehydrating
     agents for organic slurries, and agents for improving filterability or
     yield of fillers in the paper industry. An economically productive process
     is provided.
     0/0
FS
     CPI
FΑ
MC
     CPI: A01-D06; E10-D03C; N01-A; N01-D; N04; N05-E
          3500773 C UPAB: 19930925
     An N-substd. formamide is produced having the formula CH3CH(OR)
     (NHOCH) (where R is H or a radical of a prim. or sec. alcohol).
            Formamide is reacted with acetaldehyde in the
     presence of a weakly basic salt of a strong base and a weak acid having a
     pKs value of 4-15. If R is not H, the N-(alpha-hydroxyethyl)-
     formamide (I) so obtd. is reacted with a prim. or sec. alcohol in
     the presence of an acid catalyst.
          Pref. the reaction of formamide and acetaldehyde
     is performed at 0-40 deg.C. Pref. gaseous acetaldehyde is
     introduced into the soln. of formamide and the weakly basic
     salt. Pref. the salt is Na- or K- carbonate, phosphate or pyrophosphate.
          USE/ADVANTAGE - An industrially useful process is provided for the
     prodn. of (I) and N-(alpha-alkoxy ethyl) formamide, as an
     intermediate starting material for N-vinyl
     formamide.
         2152929 B UPAB: 19930925
ABEQ GB
     A process for producing N-(alpha-hydroxyethyl) formamide
     represented by the formula (I) which comprises reacting formamide
     with acetaldehyde in the presence of a basic catalyst which is a
     salt comprising a strong base and a weak acid of a pKa of 4-15 as measured
     at a concn. of 0.1 mol/l. in an aq. soln. thereof at 25 deg.C.
ABEQ GB
          2186876 B UPAB: 19930925
     A process for producing a N-substituted formamide represented by
     the formula (I): wherein R represents a primary or secondary alcohol which
     is less a hydroxy group and which thus has a free valency, which process
     comprises reacting formamide with acetaldehyde in the
     presence of a basic catalyst and reacting the thus obtained N(alpha-
     hydroxyethyl) formamide with a primary or secondary
     alcohol in the presence of an acid catalyst.
         4567300 A UPAB: 19930925
     N-substd. formamide of formula (I) is produced, by reacting
     formamide with CH3CHO and a basic catalyst, and opt. further
     reacting the N-(alpha-hydroxyethyl) formamide obtd.
     with a prim. or sec. alcohol and an acid catalyst. R is H or the residual
     gp. of a prim. or sec. alcohol obtd. by reacting N-(alpha-
     hydroxyethyl) formamide with the alcohol. Pref. (a) is
     performed at 0-40 deg.C, using a gaseous feed of CH3CHO into
     formamide soln. and catalyst. When R is H, prepn. comprises
     reacting using a weakly basic salt catalyst of a strong base and weak acid
     of pKa 4-15, e.g. hydroxide of Li, Na or K with organic carboxylic acid,
     phenol, H2SO3, etc.
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USE - For prodn. of N-vinylformamide.

L34

L35

L36 L37 169 S L31 AND 1/NR NOT L32 5554 S L26 AND 100-42-5/CRN

1869 S L35 AND 2/NR

29 S L36 AND 2/NC

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=> d his
      (FILE 'HOME' ENTERED AT 06:02:47 ON 29 SEP 2004)
                 SET COST OFF
      FILE 'HCAPLUS' ENTERED AT 06:03:08 ON 29 SEP 2004
               1 S US20040186319/PN OR (US2003-652104# OR WO2003-US27084 OR US20
L1
                 E BECKMAN E/AU
L_2
             257 S E3, E6, E12-E18
                 E CHAPMAN T/AU
L3
              69 S E3, E12, E47, E48
                 E FAVERO C/AU
               7 S E3, E5-E7
L4
                 E CAPELLI C/AU
L5
              27 S E3, E5, E6
                 E SWIFT H/AU
1.6
             185 S E3, E7, E12-E15
     FILE 'REGISTRY' ENTERED AT 06:05:42 ON 29 SEP 2004
1.7
              1 S 13162-05-5
L8
             523 S 13162-05-5/CRN
Ь9
               4 S L8 NOT (MXS OR IDS OR PMS)/CI
T<sub>1</sub>10
               3 S L9 NOT CONJUGATE
L11
               4 S L7, L10
     FILE 'HCAPLUS' ENTERED AT 06:07:11 ON 29 SEP 2004
L12
            189 S L11
L13
            778 S N() (VINYLFORMAMIDE OR ETHENYLFORMAMIDE OR (VINYL OR ETHENYL) (
L14
            804 S L12, L13
L15
               5 S L2-L6 AND L14
                 SEL RN L1
     FILE 'REGISTRY' ENTERED AT 06:09:04 ON 29 SEP 2004
L16
             13 S E1-E13
L17
             12 S L16 NOT L11
     FILE 'HCAPLUS' ENTERED AT 06:18:27 ON 29 SEP 2004
             68 S HYDROXYETHYLFORMAMIDE OR (HYDROXYETHYL OR HYDROXY ETHYL) () FOR
L18
L19
              5 S FORMYLAMINOETHANOL OR FORMYL() (AMINOETHANOL OR AMINO ETHANOL)
     FILE 'REGISTRY' ENTERED AT 06:21:01 ON 29 SEP 2004
L20
              1 S 693-06-1
L21
              1 S 102904-85-8
L22
              2 S L20, L21
                SEL RN
L23
              8 S E14-E15/CRN
              3 S (SUCCINIC ANHYDRIDE OR MALEIC ANHYDRIDE OR PHTHALIC ANHYDRIDE
L24
L25
              3 S 9011-16-9 OR 145314-10-9 OR 9011-13-6
L26
          23203 S 108-31-6/CRN
L27
            381 S L26 AND 107-25-5/CRN
L28
              1 S L27 AND 124-18-5/CRN
L29
            380 S L27 NOT L28
L30
              5 S L29 AND 2/NC
L31
            375 S L29 NOT L30
L32
             88 S L31 AND SALT
L33
             79 S L32 AND 1/NR
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L38
             15 S L37 AND GRS/CI
L39
             14 S L37 NOT L38
L40
             301 S L36 AND SALT
L41
               1 S 75-07-0
L42
               1 S 75-12-7
L43
               1 S 7631-86-9
L44
               1 S TOLUENE/CN
     FILE 'HCAPLUS' ENTERED AT 06:36:58 ON 29 SEP 2004
L45
            112 S L22
              14 S L14 AND L18, L19, L45
L46
              10 S L14 AND L24
L47
L48
               3 S L14 AND L25, L28, L30, L39
L49
               2 S L14 AND CYCLIC(L)ANHYDRIDE
                E ANHYDRIDE/CT
L50
               0 S L14 AND E40
L51
               2 S L14 AND E37, E59-E67
                 E E37+ALL
L52
              16 S L14 AND E2+NT
L53
              32 S L14 AND (L41 OR ACETALDEHYDE)
L54
              9 S L14 AND (L44 OR TOLUENE)
L55
             155 S L14 AND (L42 OR FORMAMIDE)
L56
              21 S L14 AND L43
L57
              30 S L55 AND L53, L54
L58
             12 S L46 AND L47-L49, L51-L54, L56, L57
L59
             14 S L46, L58
L60
             81 S L12 (L) PREP+NT/RL
L61
             81 S L11/P
L62
             472 S L14 (L) (PREP? OR SYNTHES? OR MANUFACT? OR PRODUC?)
L63
             11 S L60, L61 AND L59
L64
             45 S L60, L61 AND L46-L58
L65
             18 S L1,L15,L59,L63
L66
             11 S L64 AND L65
             18 S L65, L66
L67
L68
             69 S L64, L60, L61 NOT L67
L69
             18 S L68 AND VINYLFORMAMIDE/TI
L70
             51 S L68 NOT L69
L71
             17 S L70 AND (FLUIDIZED BED OR AMINE FUNCTIONAL OR CONTIN? DISTILL
                SEL DN AN 2 4 5 9 16
L72
              5 S L71 AND E1-E15
                SEL DN AN L69 11
              1 S L69 AND E16-E18
L73
                SEL DN AN L67 3 9 11 12 13 16 18
              7 S L67 AND E19-E39
L74
L75
             17 S L72-L74,L15
L76
              7 S L46 NOT L75
L77
             25 S L60, L61 AND L47-L54, L56-L59
L78
             11 S L77 NOT L75, L76
L79
             17 S L75 AND L1-L6, L12-L15, L18, L19, L45-L78
                SEL RN
     FILE 'REGISTRY' ENTERED AT 07:14:57 ON 29 SEP 2004
L80
             94 S E40-E133
L81
             10 S L80 AND L7-L11
L82
             13 S L80 AND L16, L17
L83
             11 S L80 AND L20-L44
L84
            4 S L81 NOT PMS/CI
L85
              2 S L81 AND 1/NC
L86
              3 S L84 NOT COMPD
L87
             4 S L85,L86
L88
             11 S L82 NOT S/ELS
L89
             9 S L83 NOT C3H5NO
             71 S L80 NOT L81-L83
L90
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L91
             15 S L87, L88, L89
     FILE 'HCAPLUS' ENTERED AT 07:19:22 ON 29 SEP 2004
             16 S L91 AND L79
L92
L93
              1 S L79 NOT L92
     FILE 'HCAPLUS' ENTERED AT 07:20:00 ON 29 SEP 2004
     FILE 'WPIX' ENTERED AT 07:20:19 ON 29 SEP 2004
L94
              1 S L1
L95
            473 S L13/BIX
                E R08072/DCN
                E E3+ALL
L96
             71 S E1
                E R08072/DCN
             71 S E3-E12
L97
L98
            493 S L95-L97
L99
             29 S L18/BIX OR L19/BIX
                E R03674+ALL/DCN
L100
              3 S E1
L101
             15 S L98 AND L99, L100
                E R00842+ALL/DCN
              5 S L98 AND (E1 OR 0842/DRN OR SUCCINIC ANHYDRIDE/BIX)
L102
                E R00843+AL/DCN
                E R00843+ALL/DCN
             44 S L98 AND (E1 OR 0843/DRN OR MALEIC ANHYDRIDE/BIX)
L103
                E R00517+ALL/DCN
              4 S L98 AND (E1 OR 0517/DRN OR PHTHALIC ANHYDRIDE/BIX)
L104
                E R01694+ALL/DCN
L105
              1 S L101 AND L102-L104
             60 S L101-L104 NOT L94,L105
L106
                SEL DN AN L106 43 45 46 47 48 49 50 52 53 56 57 58 59
             13 S L106 AND E1-E26
L107
             14 S L94, L105, L107
L108
             14 S L108 AND ?FORMAMID?/BIX
L109
             9 S L109 AND (TOLUENE OR ACETALDEHYD? OR ANHYDRID?)/BIX
L110
             14 S L108-L110
L111
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FILE 'WPIX' ENTERED AT 07:33:35 ON 29 SEP 2004

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